



ZirChrom®

# Polymer Coated Titania for Analytical and Preparative Reversed-Phase Chromatography

**Pittcon 2005**

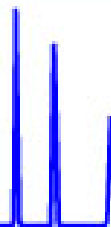
**CLAYTON V. MCNEFF<sup>1</sup>, BINGWEN YAN<sup>1</sup>, JOCHEN WINKLER<sup>2</sup>**

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# Outline

- Properties of Titania
- RP Phase Stationary Phase
- Chromatographic Data
  - Selectivity Comparison of Sachtopore-RP, Silica C18, ZirChrom-CARB, and ZirChrom-PBD
  - Effect of Lewis Base Mobile Phase Additive on Elution of Basic Compounds
- Chemical and Thermal Stability Testing

**Conclusion - The Sachtopore<sup>®</sup>-RP shows very similar selectivity to ZirChrom<sup>®</sup>-PBD and has excellent stability from pH 1-12 and up to 100 °C.**



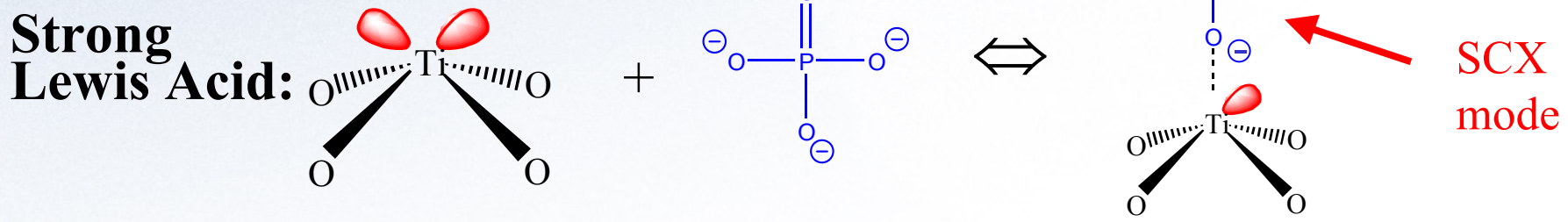
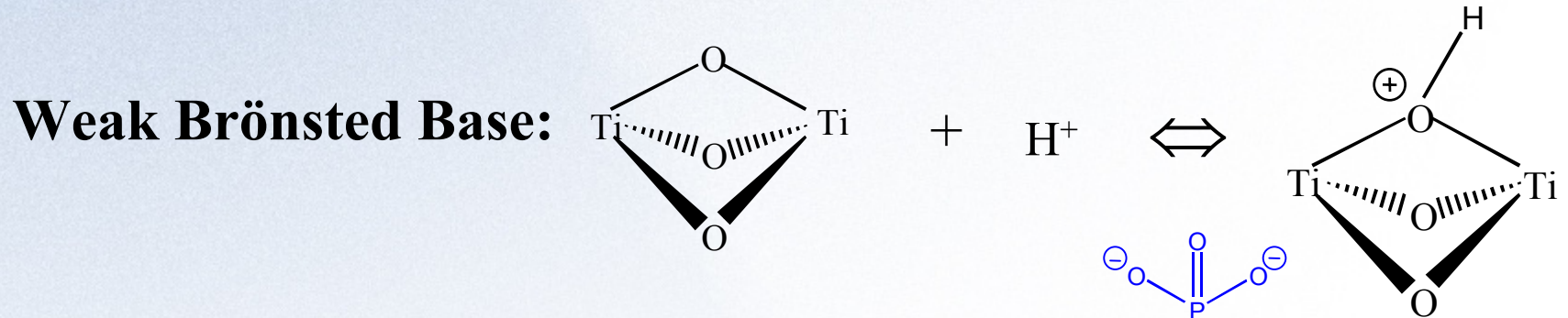
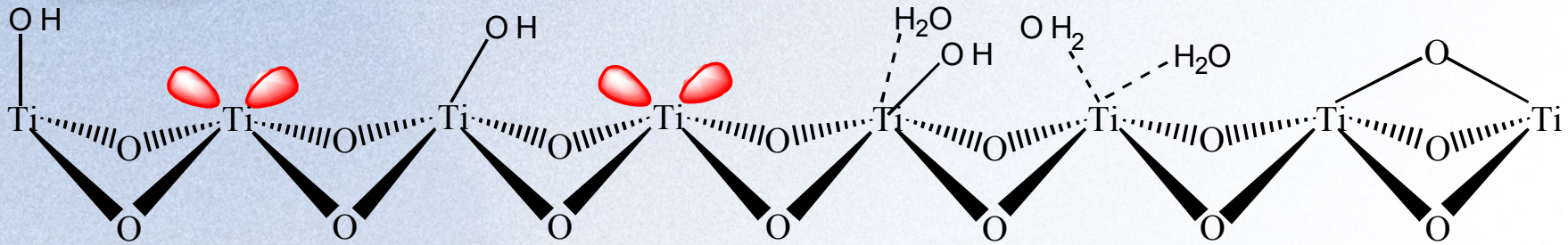
# Element Electronic Structures

- Silicon (element 14; 2.3 g/cc;  $\text{Si}^{4+}$  ionic radius 0.400 Å)
  - $\text{Ne}3s^23p^2$
- Titanium (element 22; 4.5 g/cc;  $\text{Ti}^{4+}$  ionic radius 0.605 Å)
  - $\text{Ar}3d^24s^2$
- Zirconium (element 40; 6.5 g/cc;  $\text{Zr}^{4+}$  ionic radius 0.720 Å)
  - $\text{Kr}4d^25s^2$

All have four valence electrons so some chemistry is similar, but presence of d orbitals and very electropositive nature allow Ti and Zr (metals) to form strong electron donor-acceptor complexes (coordination chemistry).



# Surface Chemistry of Titania-Based Supports for HPLC





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# Titania Crystal Forms

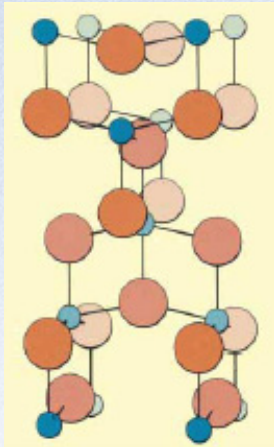
**Anatase (tetragonal)**, 300 °C

Rutile (tetragonal), 600 °C

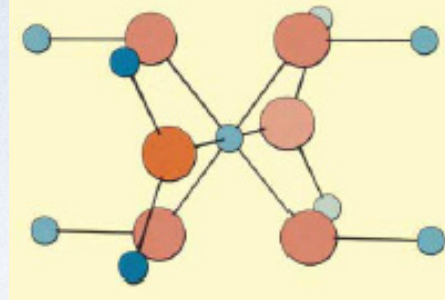
Brookite (orthorhombic), 850 °C.

Crystallographic data and pI values of sorbents

	SiO <sub>2</sub>	TiO <sub>2</sub>	Al <sub>2</sub> O <sub>3</sub>	ZrO <sub>2</sub>
Ionisation potential (V)	45.14 (Si <sup>4+</sup> )	43.27 (Ti <sup>4+</sup> )	28.45 (Al <sup>3+</sup> )	34.34 (Zr <sup>4+</sup> )
Coordination number	4	6	6	7
Ion radius (Å)	0.41 (Si <sup>4+</sup> )	0.68 (Ti <sup>4+</sup> )	0.5 (Al <sup>3+</sup> )	0.8 (Zr <sup>4+</sup> )
Ionisation potential/coordination number (V)	11.29	7.33	4.74	4.83
pI of sorbent (pH)	2.2	6.6	8.1	6
Porosities of test columns (%)	73	74	79	69



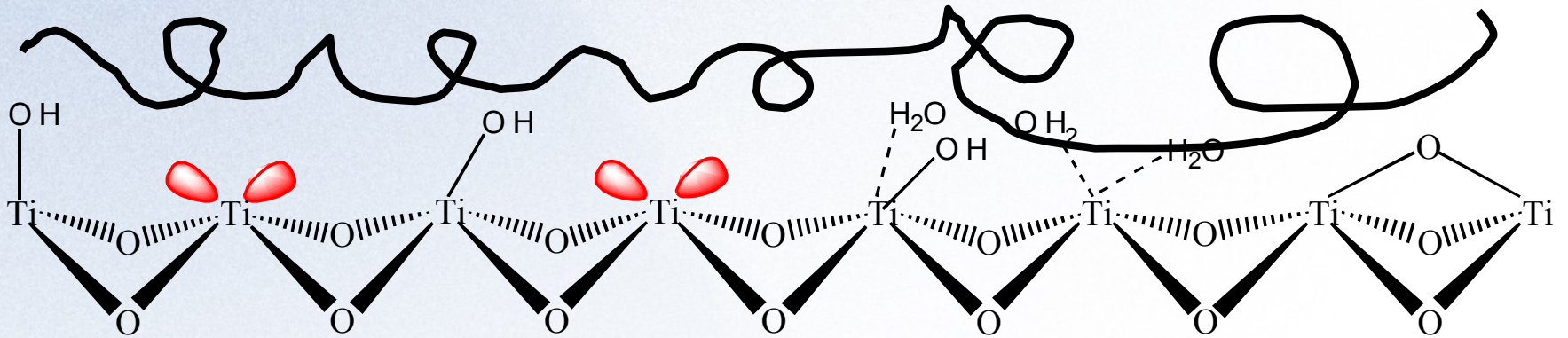
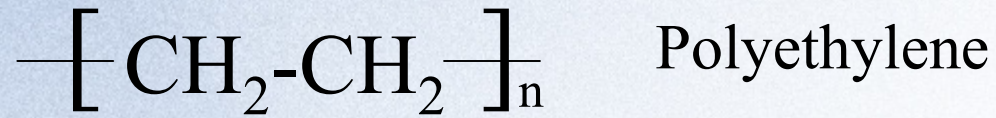
Anatase



Rutile



# Polyethylene Coated Titania

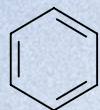




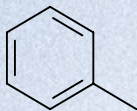
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# 22 Non-electrolyte Solutes

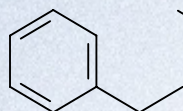
**Nonpolar**



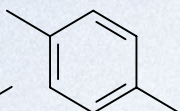
Benzene



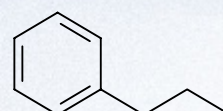
Toluene



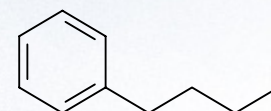
Ethylbenzene



*p*-xylene

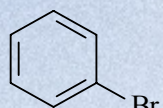


Propylbenzene

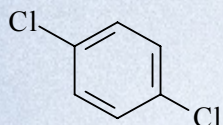


Butylbenzene

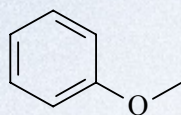
**Polar**



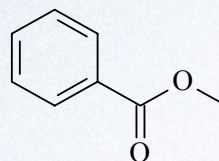
Bromobenzene



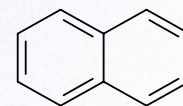
*p*-Dichlorobenzene



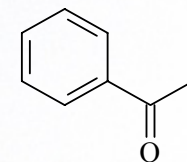
Anisole



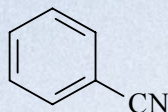
Methylbenzoate



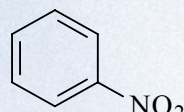
Naphthalene



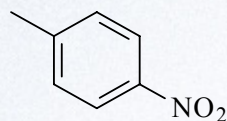
Acetophenone



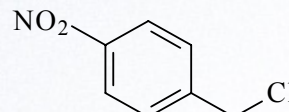
Benzonitrile



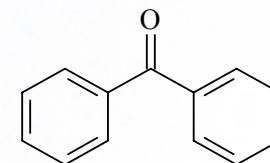
Nitrobenzene



*p*-Nitrotoluene

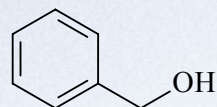


*p*-Nitrobenzyl Chloride

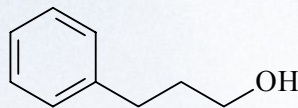


Benzophenone

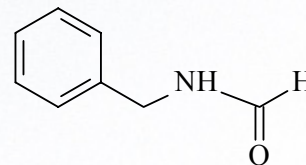
**HB Donor**



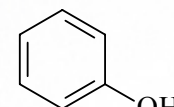
Benzylalcohol



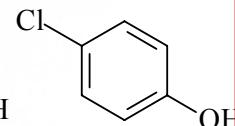
3-Phenyl Propanol



N-Benzyl Formamide



Phenol

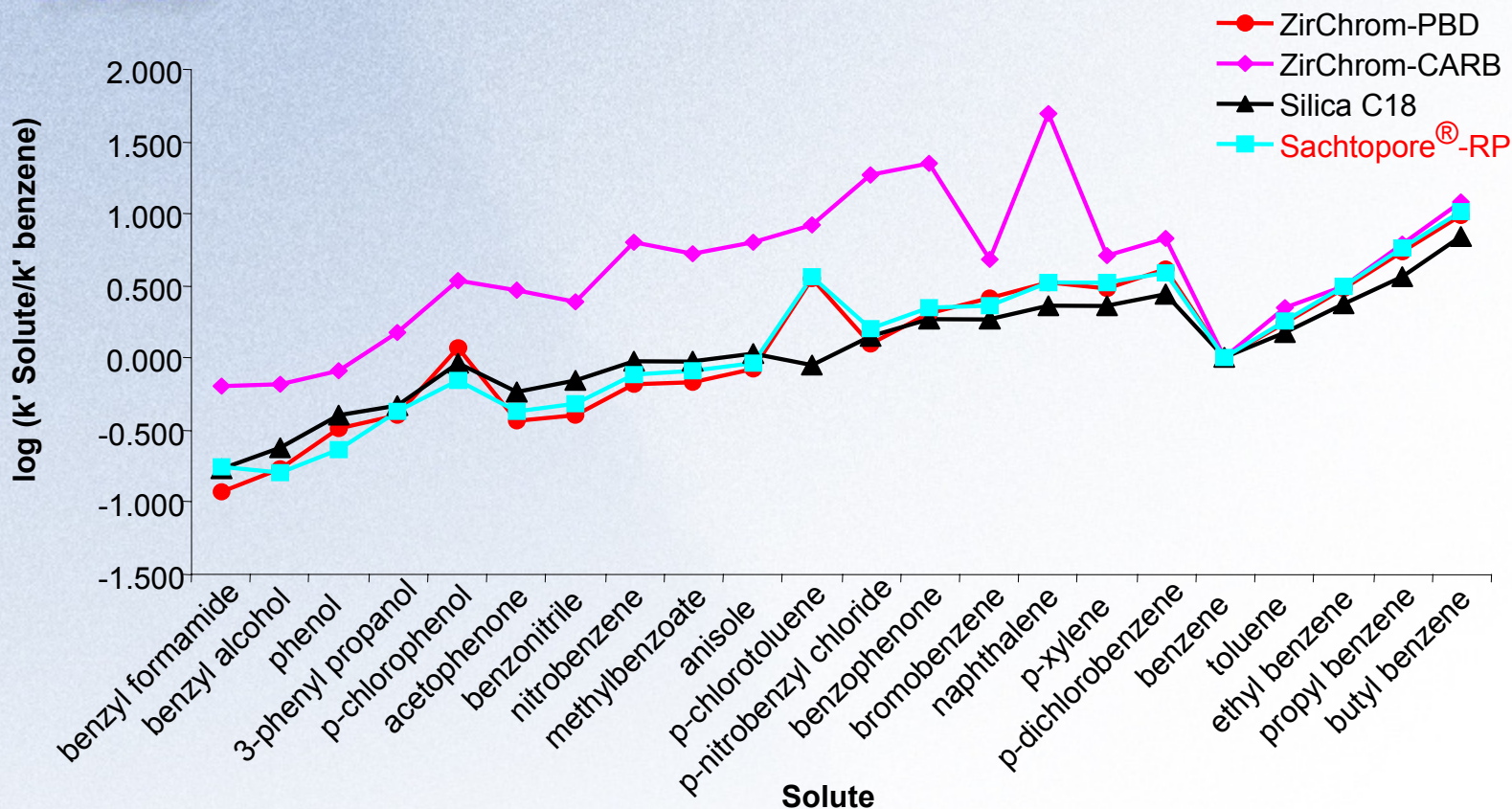


*p*-Chlorophenol



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# Selectivity Comparison



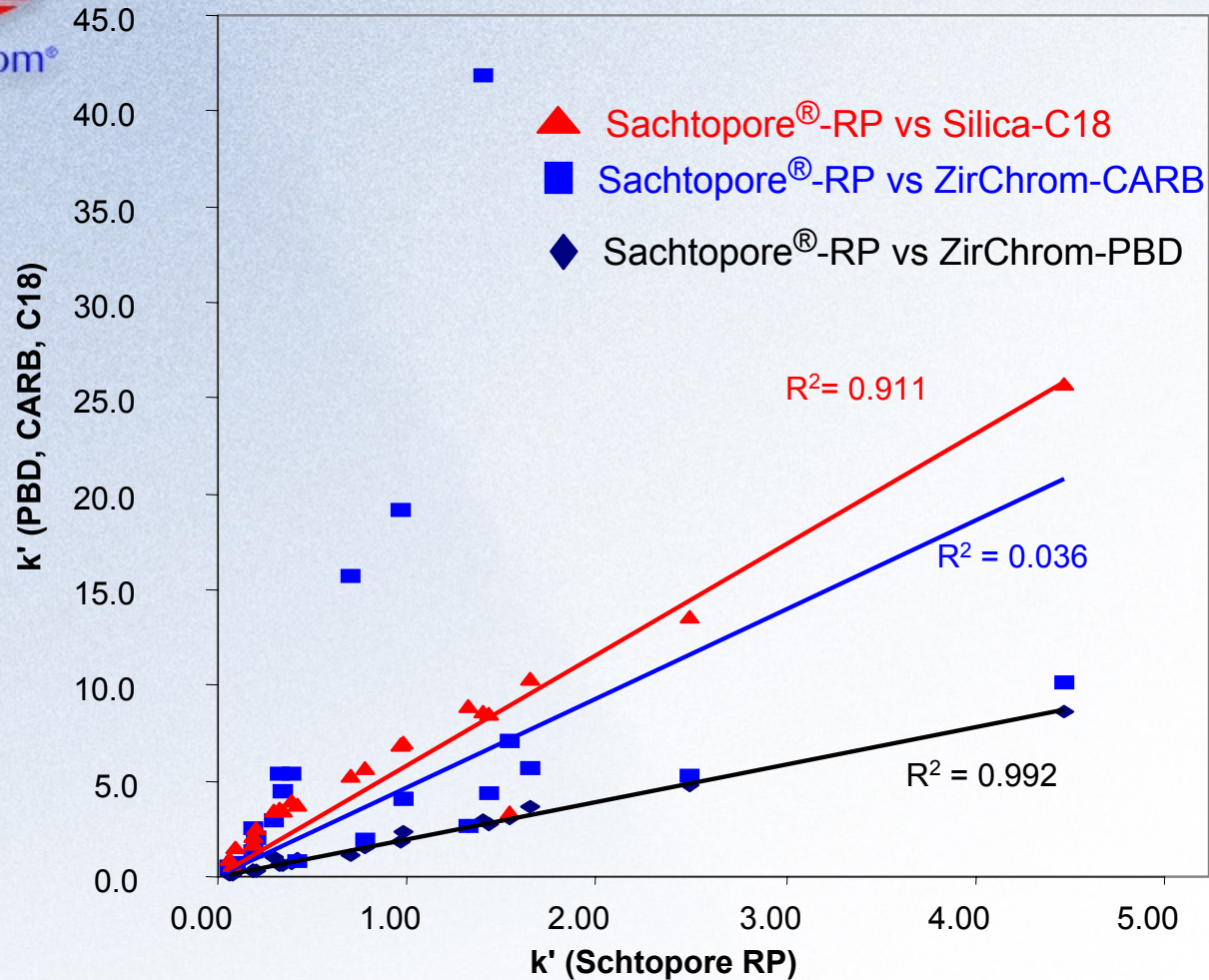
LC Conditions: Mobile phase, 40/60 ACN/Water; Flow rate, 1.0 ml/min.;  
Temperature, 30 °C; Injection volume, 5ul; Detection at 254nm.





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# K-K Comparison



LC Conditions: Mobile phase, 40/60 ACN/Water; Flow rate, 1.0 ml/min.; Temperature, 30 °C; Injection volume, 5ul; Detection at 254nm.

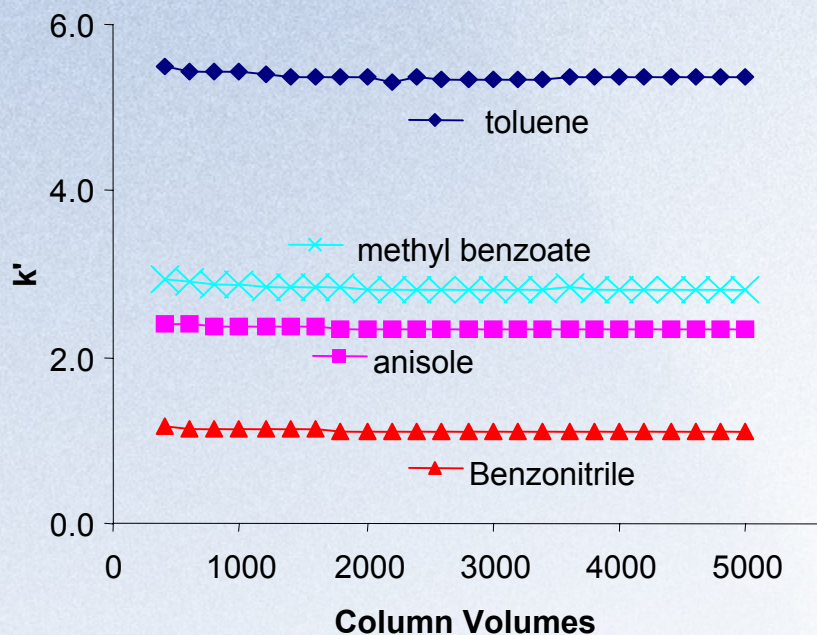
Reference: Melander, W.; Stoveken, J.; Horvath, C. *J. Chromatogr.* **1980**, *199*, 35-56.



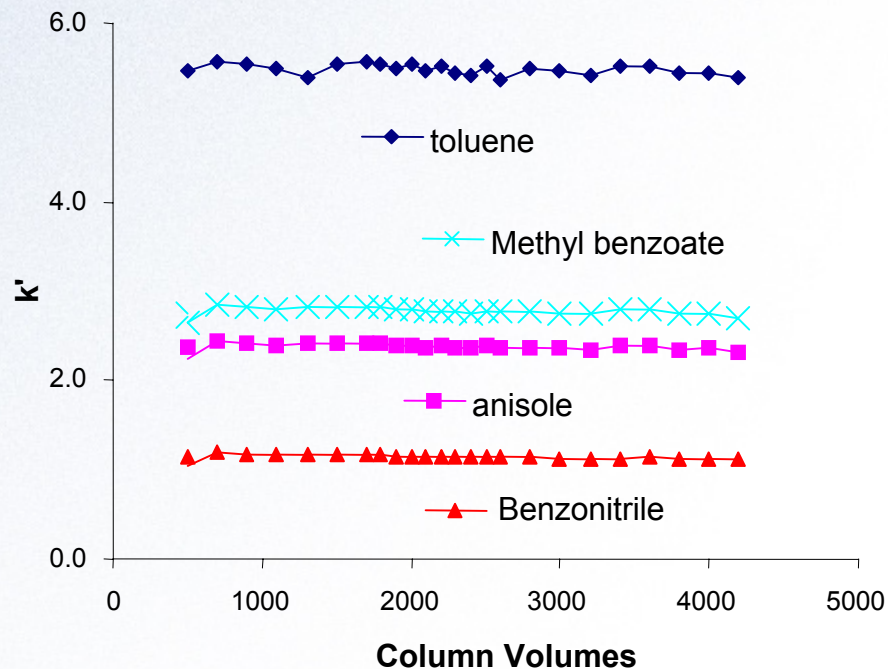
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# Chemical Stability

## pH 1.0



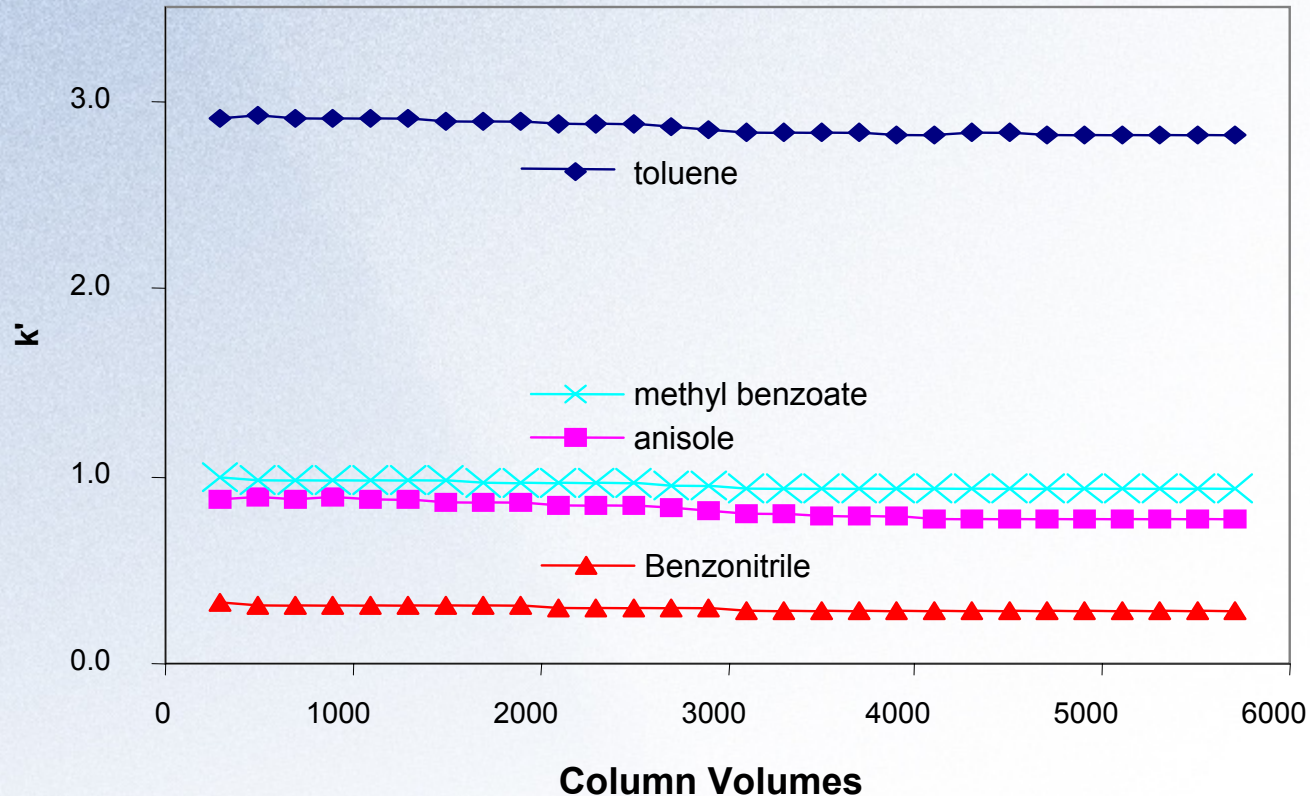
## pH 12.0



**Exposure and Evaluation Conditions:** Mobile phase, 15/85 ACN/0.1M Nitric acid, pH 1.0, or 0.01M Tetramethylammoniumhydroxide, pH 12.0; Flow rate, 1.0 ml/min.; Temperature, 30 °C; Injection volume, 5  $\mu$ l; Detection at 254 nm; Column, 50 mm x 4.6 mm i.d. Sachtapore®-RP .



# Temperature Stability at 100 °C

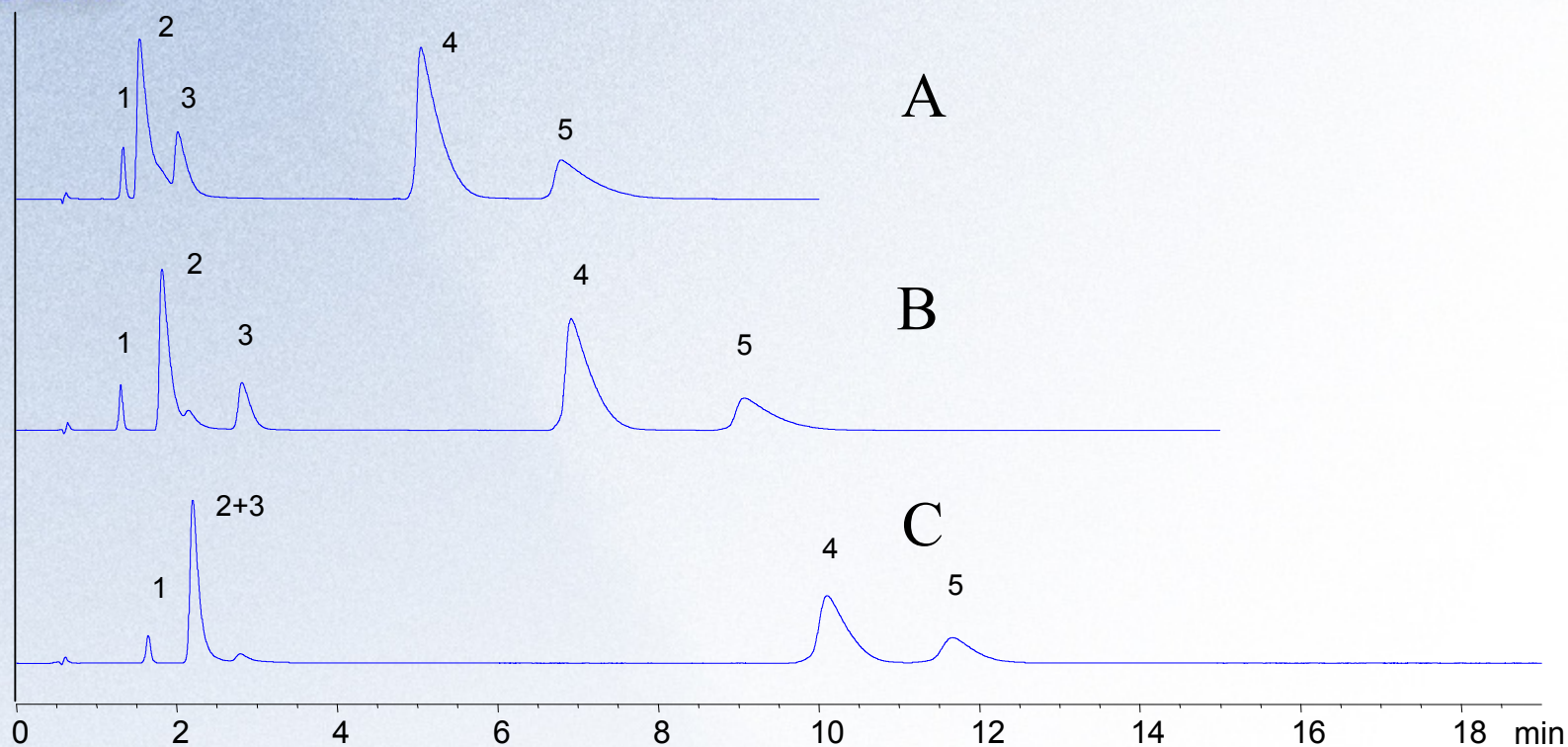


**Exposure and Evaluation Conditions:** Mobile phase, 15/85 ACN/water; Flow rate, 1.0 ml/min.; Temperature, 100 °C with Metalox heater; Injection volume, 5 ml; Detection at 254 nm; Column, 50 mm x 4.6 mm i.d., Sachtapore<sup>®</sup>-RP .



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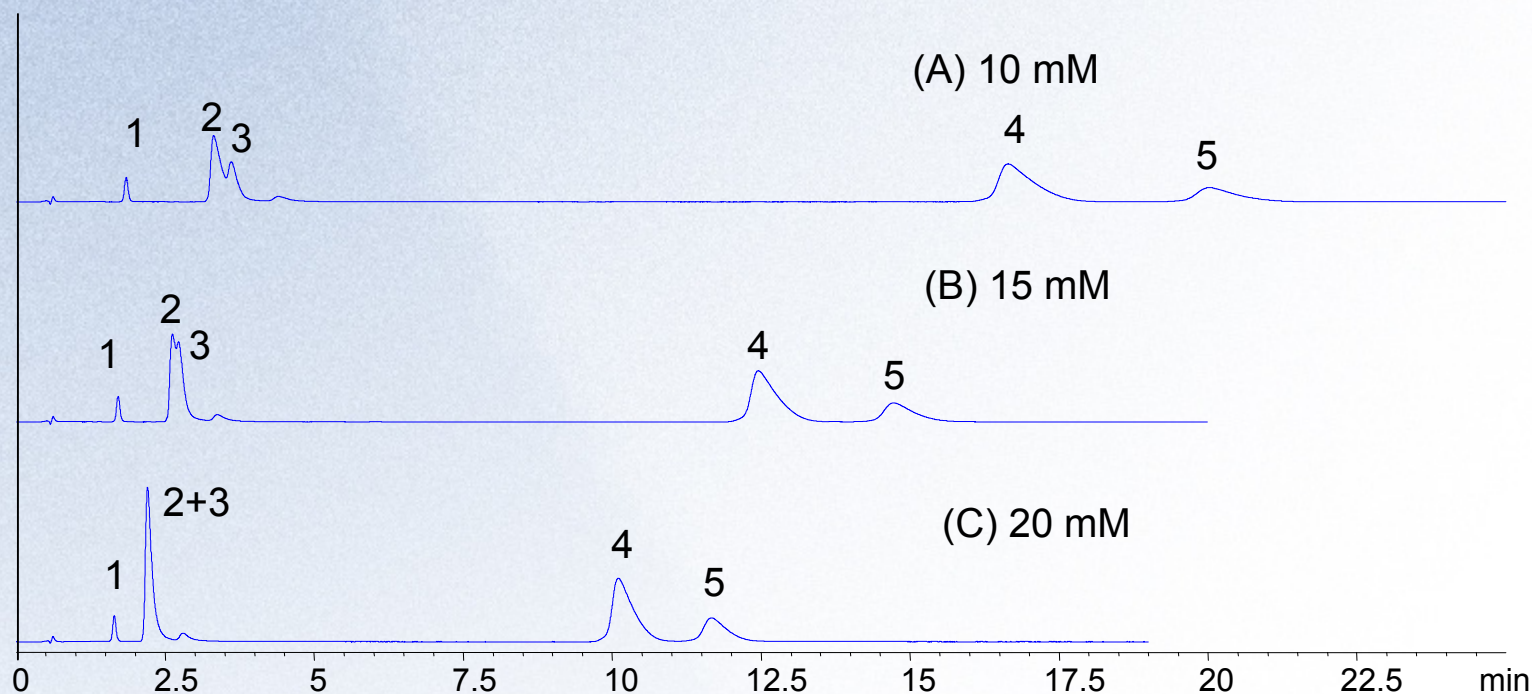
# Effect of Lewis Base Additive on Separation of Basic Drugs



Chromatographic Conditions: Column 50X4.6 mm Sachtapore®-RP, Mobile phase: 30/70 ACN/20 mM buffer (pH=7). (A) ammonium acetate, (B) ammonium fluoride, (C) ammonium phosphate. flow rate: 1ml/min, temperature: 40 °C. Wavelength: 254 nm. Solutes: (1) lidocaine, (2) quinidine, (3) tryptamine, (4) amitriptyline, and (5) nortriptyline.



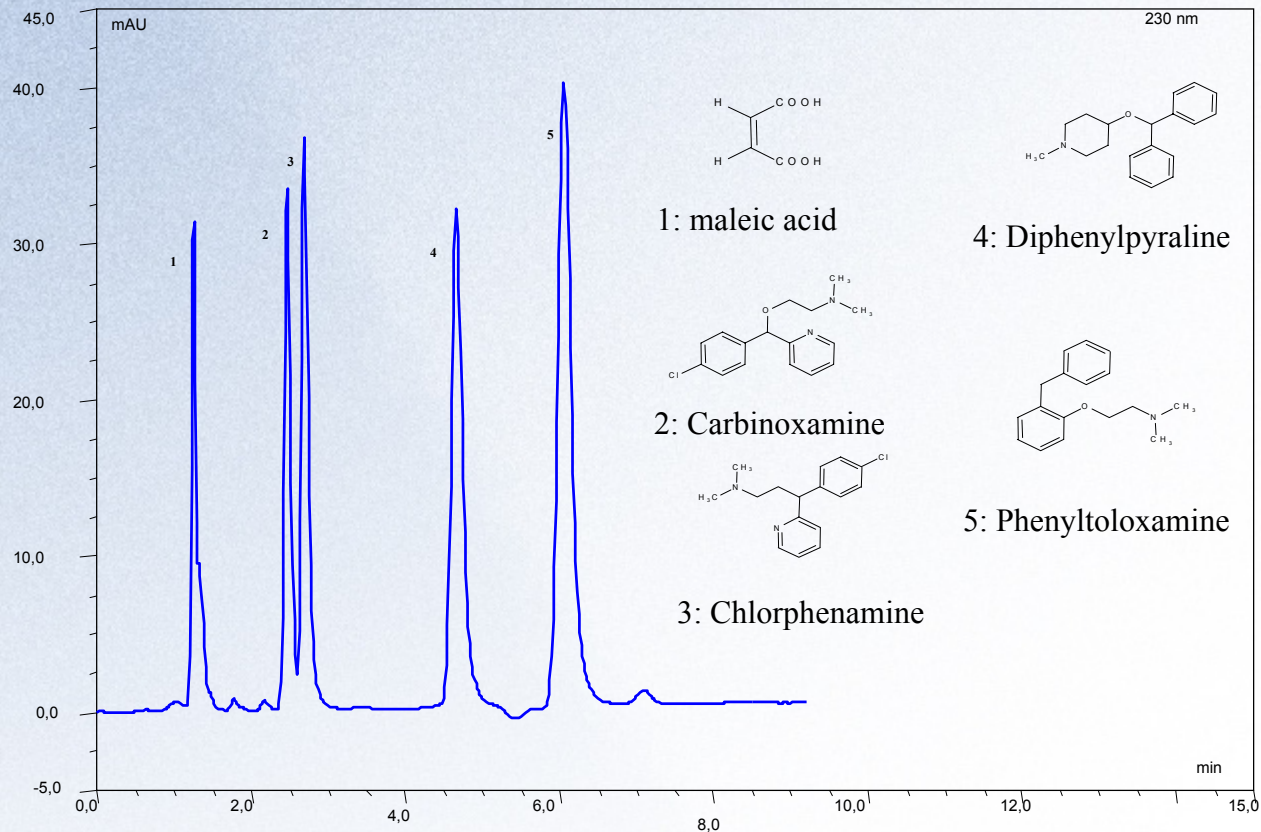
# Effect of Ionic Strength on Separation of Basic Drugs



Chromatographic Conditions: Column 50X4.6 mm Sachtapore<sup>®</sup>-RP , Mobile phase: 30/70 ACN/phosphate buffer (pH=7). (A) 10 mM, (B) 15 mM, (C) 15 mM. flow rate: 1ml/min, temperature: 40 °C. Wavelength: 254 nm. Solutes: (1) lidocaine, (2) quinidine, (3) tryptamine, (4) amitriptyline, and (5) nortriptyline.



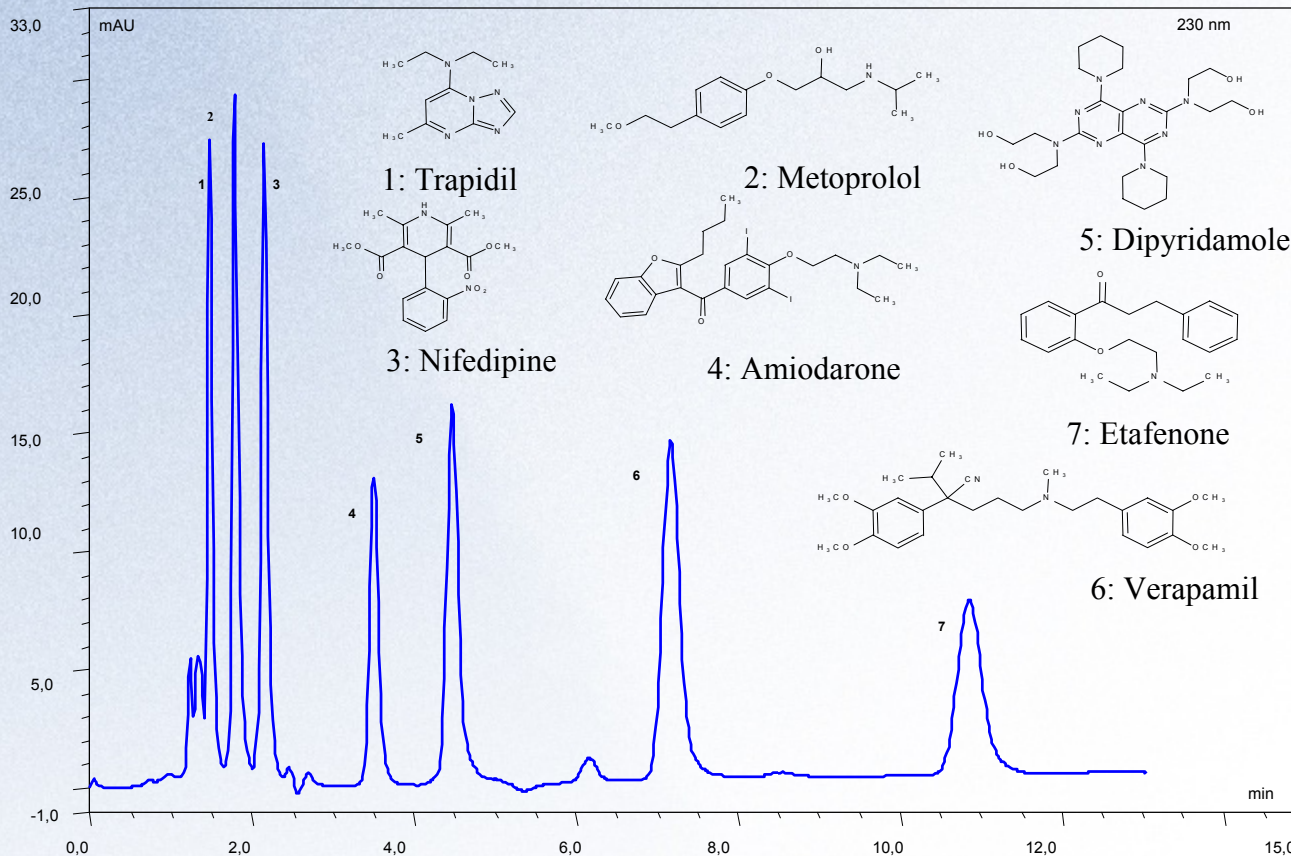
# Antihistimines Separation at pH 10



**LC Cconditions:** Mobile phase, 74% (50 mM H<sub>3</sub>PO<sub>4</sub> + 5 mM KH<sub>2</sub>PO<sub>4</sub>), 26% ACN, pH 10; Flow rate, 1.0 ml/min.; Temperature, Ambient; Injection volume, 20 µl; Detection at 220 nm; Column, Sachtapore<sup>®</sup>-RP (300 Å, 3 µm, 150x4 mm).



# Separation of Basic Cardiac Drugs at pH 10



**LC Cconditions:** Mobile phase, 70% (10 mM Borax + 10 mM Soda), 30% ACN, pH 10; Flow rate, 1.0 ml/min.; Temperature, Ambient; Injection volume, 20  $\mu$ l; Detection at 230 nm; Column, Sachtapore<sup>®</sup>-RP (300 Å, 3  $\mu$ m, 150x4 mm).



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# Semi-Prep Separation of Pentifylline (vasodilator)

## Particle Sizes:

3,5,10,20,40,80

100 micron

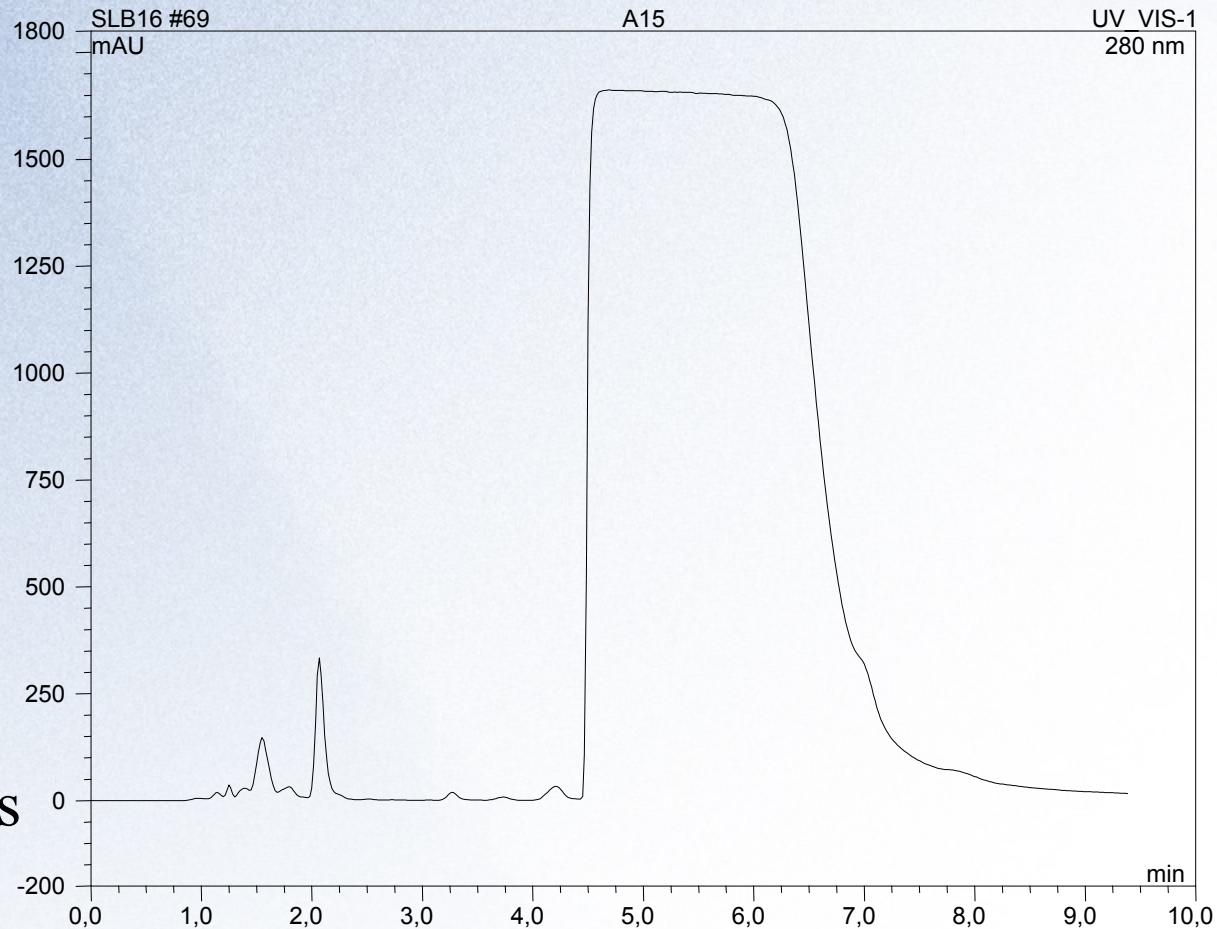
1 mm

## Pores sizes:

60, 100, 300,

500, 1000,

2000 Angstroms



**LC Cconditions:** Mobile phase, (+ 10 mM Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub> + 1 mM H<sub>3</sub>BO<sub>3</sub>), pH 8.8; Flow rate, 1.0 ml/min.; Temperature, Ambient; Injection volume, 20 µl; Detection at 254 nm; Column, Sachtapore®-RP (300 Å, 3 µm, 150 x 4 mm).





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# Conclusions

- The Sachtopore<sup>®</sup>-RP shows *similar selectivity* to ZirChrom<sup>®</sup>-PBD (ODS-like for neutrals).
- The Sachtopore<sup>®</sup>-RP has *excellent stability* from pH 1-12 and up to 100 °C.
- The type of Lewis base buffer has a profound effect on *selectivity* for Sachtopore<sup>®</sup>-RP.
- Basic (amine) analytes generally undergo *RP/CEX mixed-mode retention mechanism* on Sachtopore<sup>®</sup>-RP.



# Acknowledgments

**Dr. Jochen Winkler – Sachtleben**

**Dr. Bingwen Yan - ZirChrom**

**Visit Us at Booth 2801**



For more information and web access to the free  
**Buffer Wizard:** [www.zirchrom.com](http://www.zirchrom.com)