



ZirChrom®

New Applications of Zirconia Based Stationary Phases

EAS 2008

Bingwen Yan¹, Clayton V. McNeff¹, R.A. Henry², Dan Nowlan¹

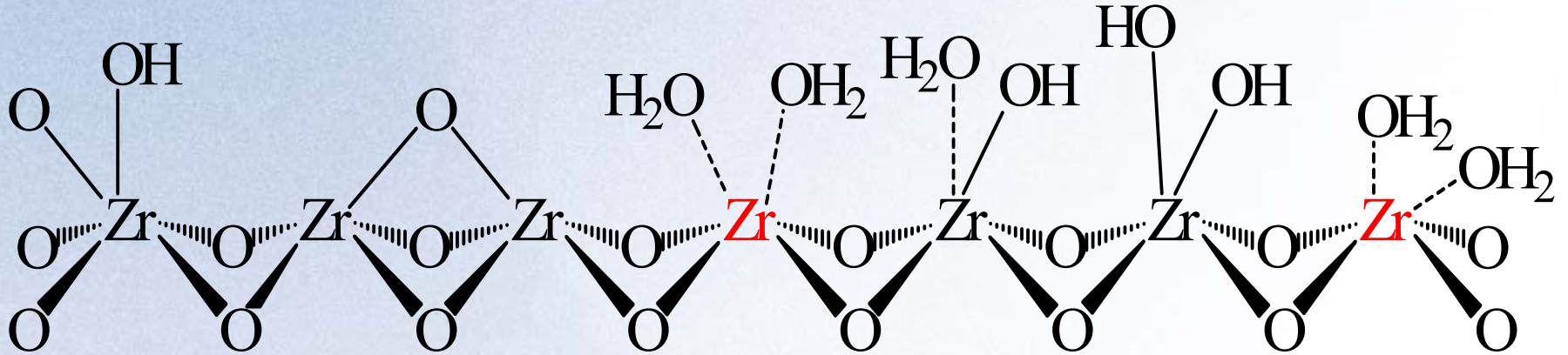
¹ ZirChrom Separations, Inc. 617 Pierce St., Anoka, MN 55303

² Independent Consultant, 983 Greenbriar Drive, State College, PA 16801

Specialists in High Efficiency, **Ultra-Stable Phases for HPLC**



Surface Chemistry of Zirconia



Zirconia chemistry is dominated by Lewis acid-base reactions




Other Lewis base examples: PO_4^{3-} , RCO_2^- , Catechol



ZirChrom®

Interaction Strength of Lewis Bases with Zirconia³

Interaction Strength	Lewis Base (L)
Strongest	Hydroxide
	Phosphate
	Fluoride
	Citrate
	Sulfate
	Acetate
	Formate
	Nitrate
	Chloride
	Water
	Weakest

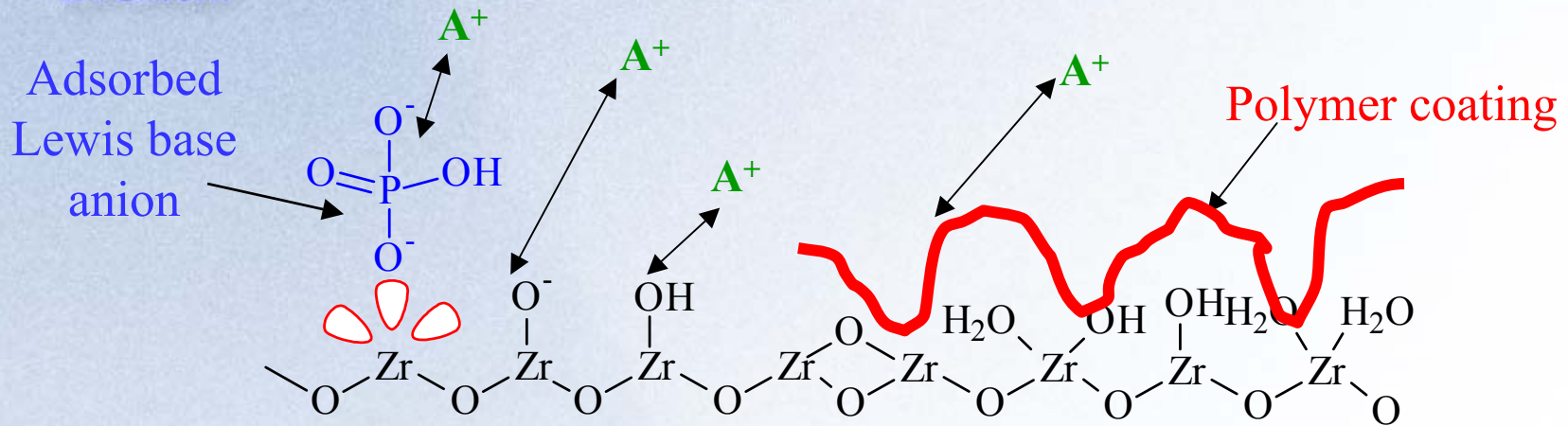
Small Lewis bases with high electron density and low polarizability interact more strongly with Zr atoms.

³ J.A. Blackwell and P.W. Carr, "Development of an Elutropic Series for the Chromatography of Lewis Bases on Zirconium Oxide," Anal. Chem. 64, 863-73 (1992).

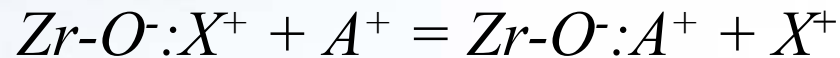
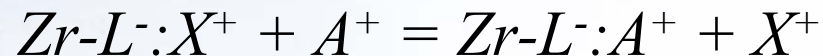


ZirChrom®

Retention of Basic Analytes on ZirChrom®-PBD and ZirChrom®-PS



- PBD, PS Coating — **Reversed-Phase (RP)** Moieties
- Lewis Base Anions — **Ion-Exchange (IEX)** Sites



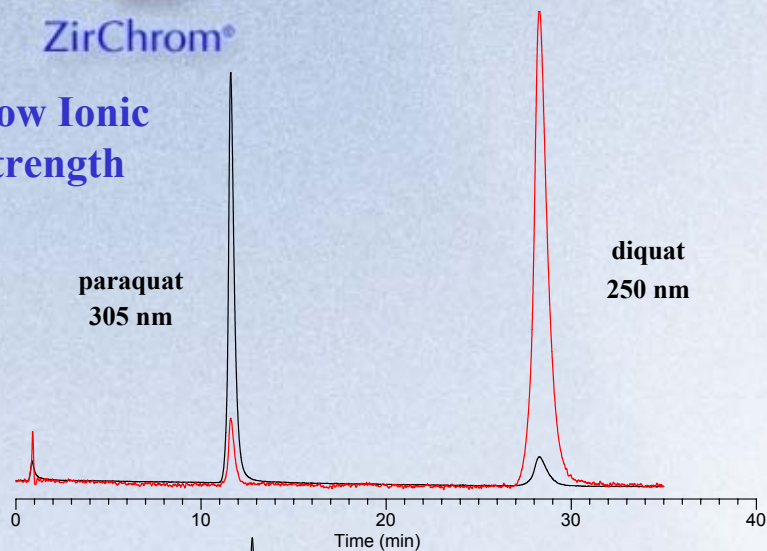
A⁺: analyte cation, X⁺: counterion, L⁻: adsorbed Lewis base anion.



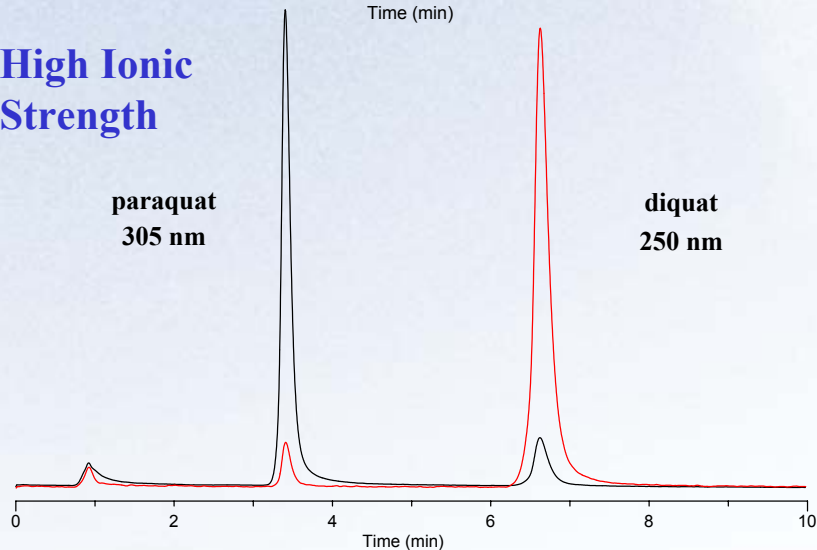
ZirChrom®

Effect of Ionic Strength on the Separation of Quaternary Amines⁴

Low Ionic Strength



High Ionic Strength



Column: Discovery® Zr-PS, 7.5cm x 2.1mm ID, 3 μ particles

Mobile Phase1: 50:50, (20 mM H₃PO₄, 40 mM NH₄HCO₂, pH 7.0 w/ NH₄OH) : Acetonitrile

Mobile Phase2: 50:50, (20 mM H₃PO₄, 100 mM NH₄HCO₂, pH 7.0 w/ NH₄OH) : Acetonitrile

Flow: 0.2 mL/min

Temp: as indicated

Det: UV at 250nm & 305nm

Inj: 1 μ L

Sample: diquat and paraquat in water; 50 mg/L ea.

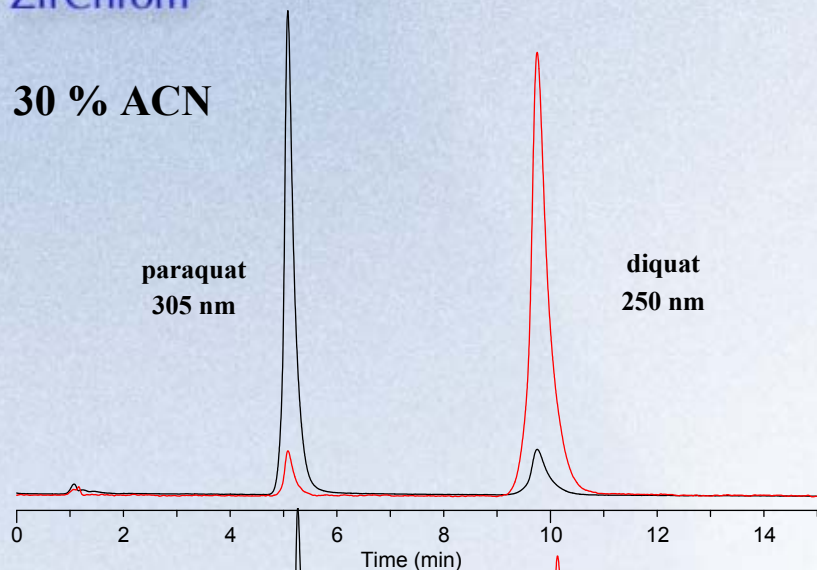
- **k values for diquat are 25-30 at low ionic strength in 50% ACN.**
- **k values for diquat decrease to about 5 at high ionic strength without changing %ACN.**
- **The classic method for reducing k in IE mode is to increase ionic strength, confirming IE mode.**



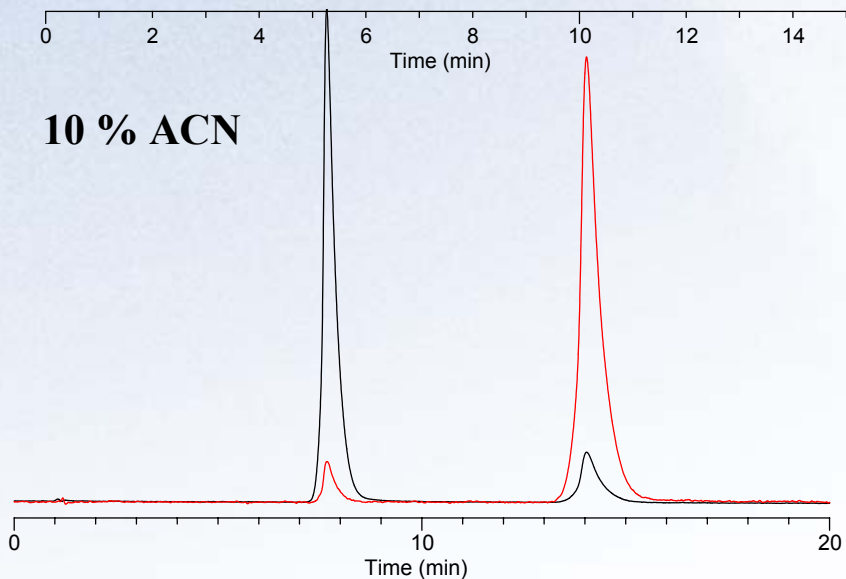
ZirChrom®

Effect of Reversed Phase Character on the Separation of Quaternary Amines⁴

30 % ACN



10 % ACN



Column: Discovery® Zr-PS, 150cm x 2.1mm ID, 3 μ particles
Mobile Phase 1:50: 20 : 30, (20 mM H₃PO₄, 100 mM NH₄HCO₃, pH 7.0 w/ NH₄OH) : Water : Acetonitrile
Mobile Phase 2:50: 40 : 10, (20 mM H₃PO₄, 100 mM NH₄HCO₃, pH 7.0 w/ NH₄OH) : Water : Acetonitrile
Flow: 0.3 mL/min
Temp: 50° C
Det: UV at 250nm & 305nm
Inj: 1 μ L
Sample: diquat & paraquat in water; 100 mg/L ea.

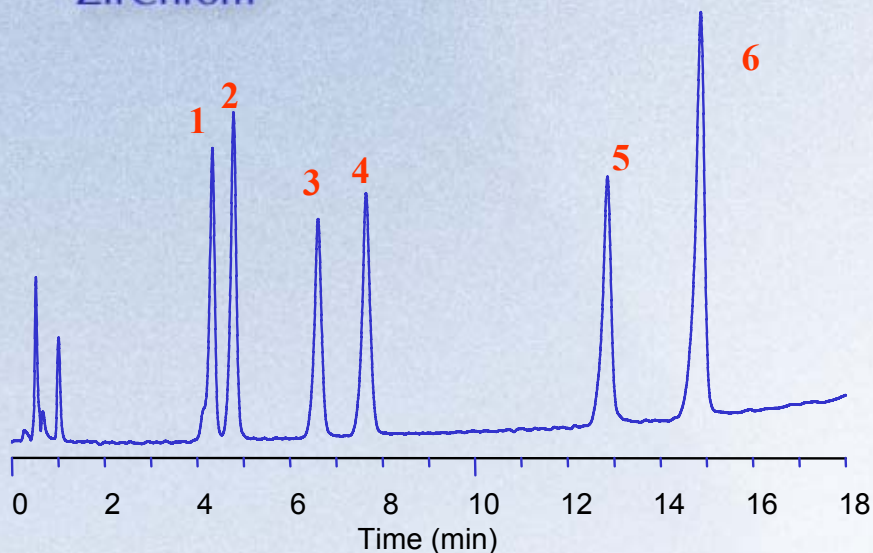
- **At 30% ACN, the polymer coating adds very little to retention or selectivity for these ionic compounds.**
- **When nonionic compounds are present, changes in organic solvent strength will have a greater impact and can be used for optimizing resolution.**

⁴ Data used by permission of Supelco



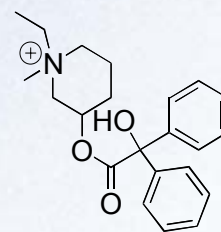
ZirChrom®

Anticholinergics on Zr-PBD⁴

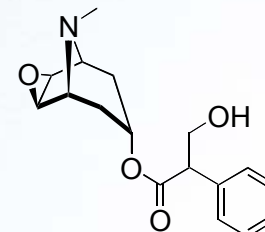


LC Conditions

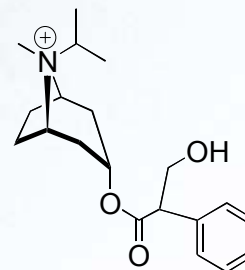
Discovery® Zr-PBD 100mm x 2.1mm i.d., 3 µm
Mobile Phase A: 50:50 [20 mM H₃PO₄, pH 7.0 w/ NH₄OH]:water
Mobile Phase B: 50:30:20 [20 mM H₃PO₄, pH 7.0 w/
NH₄OH]:water:ACN
Gradient 90:10 to 0:100 A:B over 18 minutes
Temp = 80 °C, Flow = 0.3 mL/min, Inj vol = 2 µL,
UV 225 nm, sample in ~60:40 Mobile phase A:MeOH



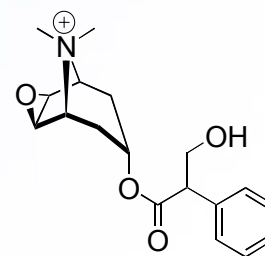
1, Pipenzolate (20 mg/L)



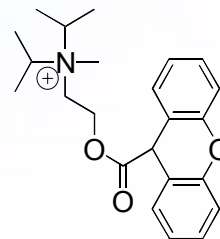
2, Scopolamine (100 mg/L)



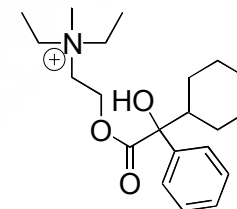
3, Ipratropium (100 mg/L)



4, Methscopolamine (100 mg/L)



5, Propantheline (20 mg/L)



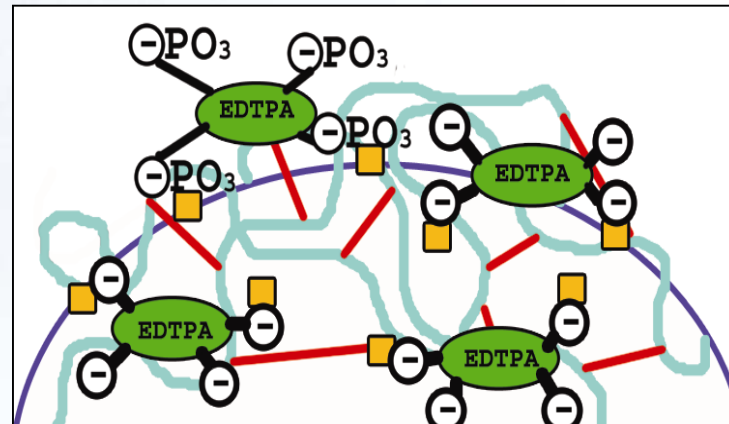
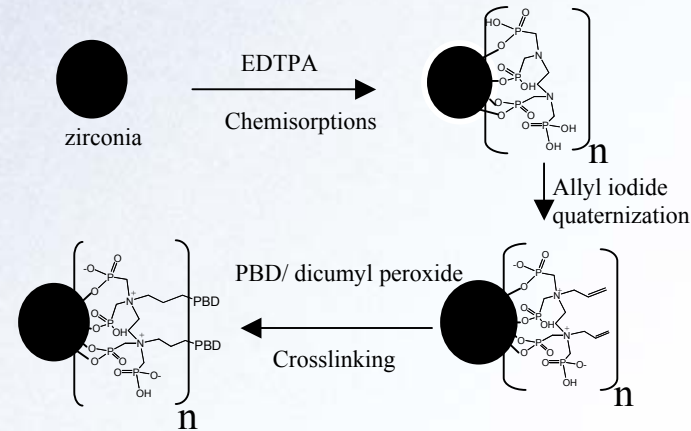
6, Oxyphenonium (100 mg/L)



ZirChrom®

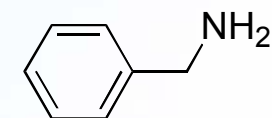
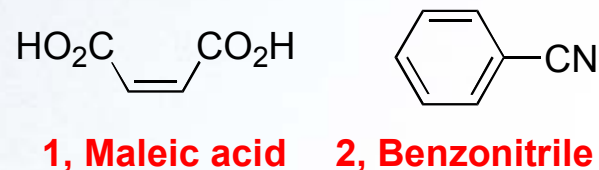
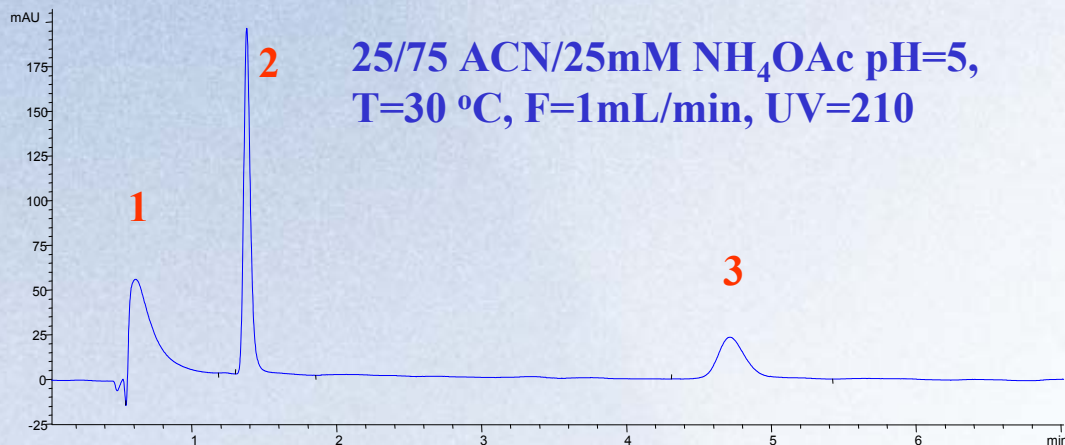
MS Stationary Phase Strategy

1. Chemisorb Ethylenediamine N,N,N',N'-tetra(methylenephosphonic) acid (EDTPA) to the zirconia surface.
2. Quaternize amines on the zirconia surface with allyl iodide.
3. Coat polybutadiene (PBD) on the chelator-modified zirconia surface and crosslink PBD with allyl group and PBD itself using dicumyl peroxide as initiator.

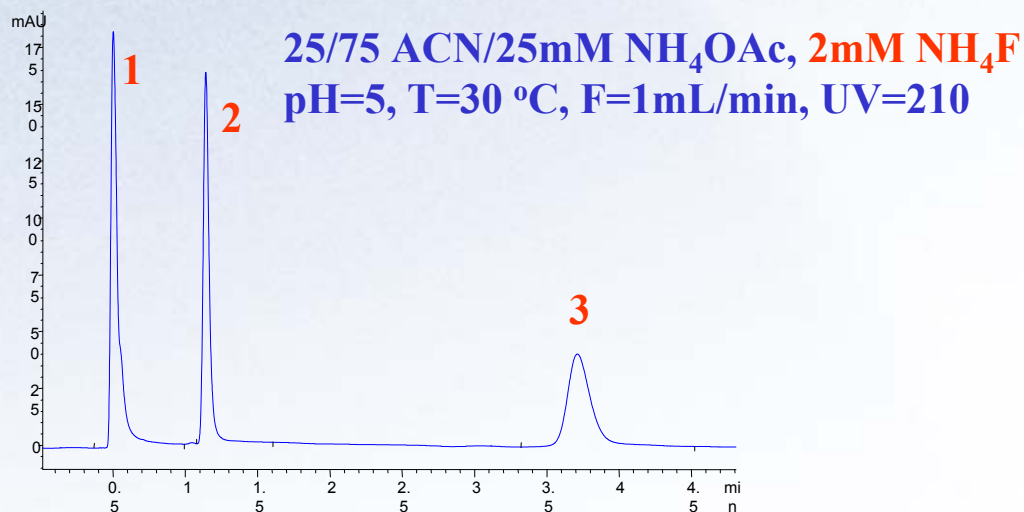




ZirChrom[®]-MS Multi-Mode Character



3, Benzyl amine

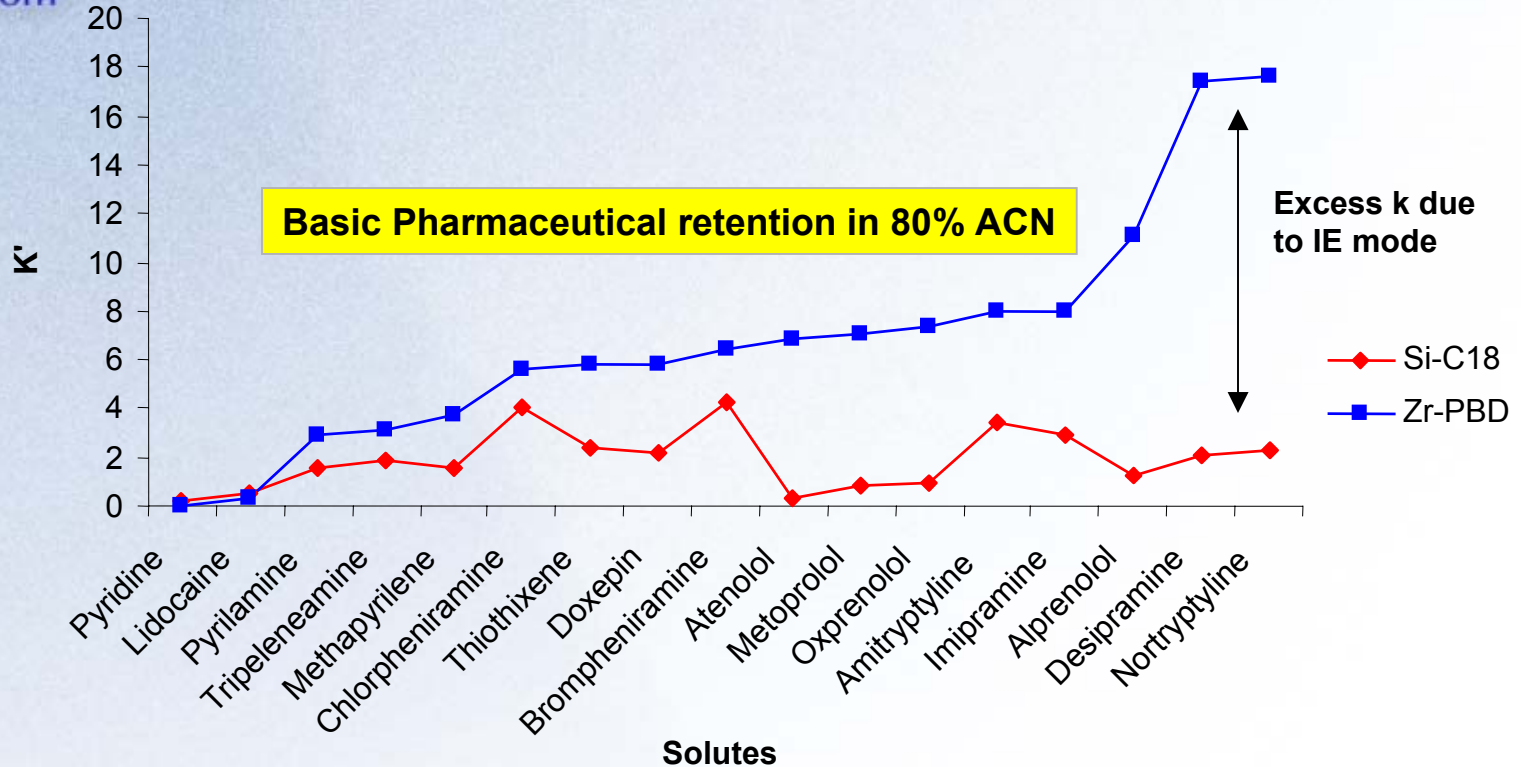


- Multi-mode retention on ZirChrom[®]-MS (MS01-0546)
- Addition of fluoride blocks Lewis acid sites, decreasing the ligand exchange between zirconia and maleic acid.



ZirChrom®

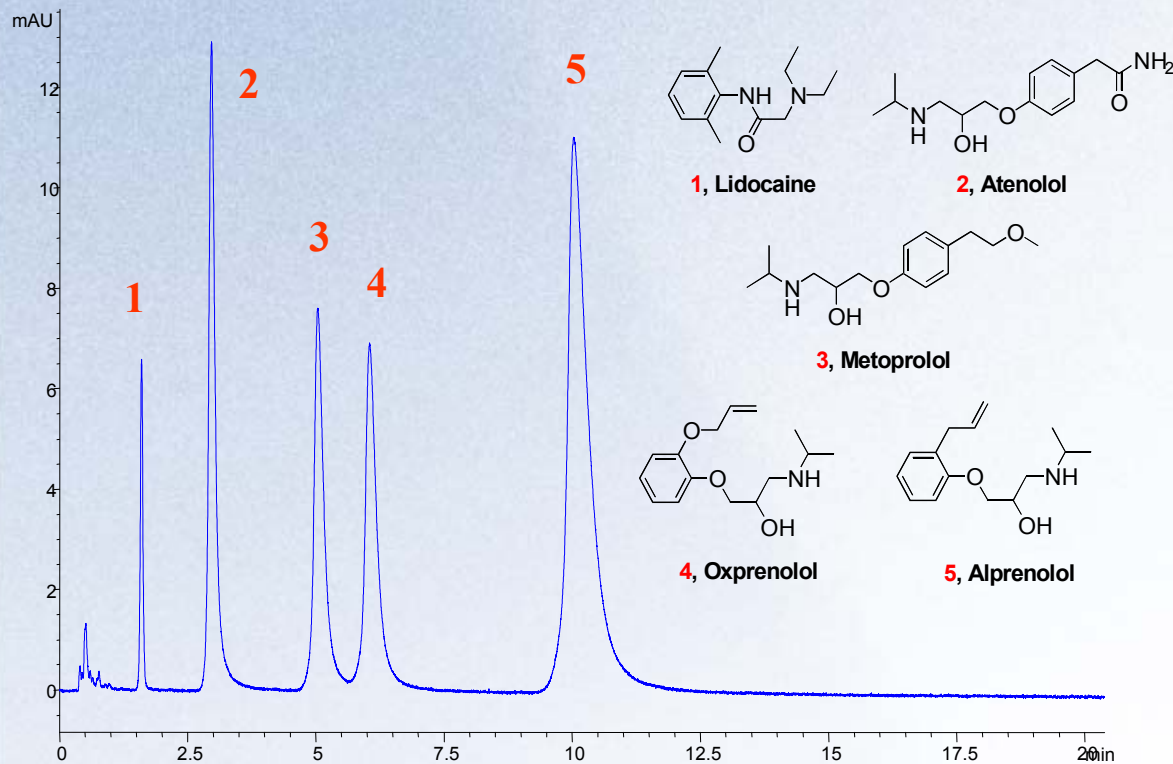
Retention Comparison: Si-C18 vs Zr-PBD



LC Conditions: Machine-mixed 80/20 ACN/10 mM ammonium acetate pH=6.7 without pH adjustment; Flow rate, 1.0 ml/min.; Injection volume 0.1 ul; Temperature, 35 °C; Detection at 254 nm; Columns, ZirChrom®-PBD, 50 x 4.6 mm i.d. (3 um particles); Silica-C18 150 x 4.6 mm i.d., (3.5 um particles).



Beta Blockers on ZirChrom[®]-MS



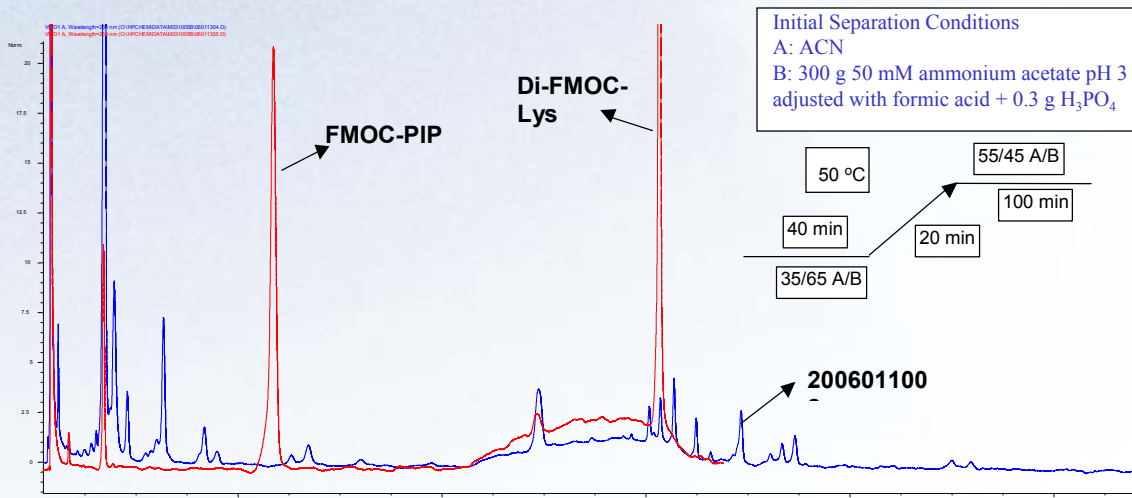
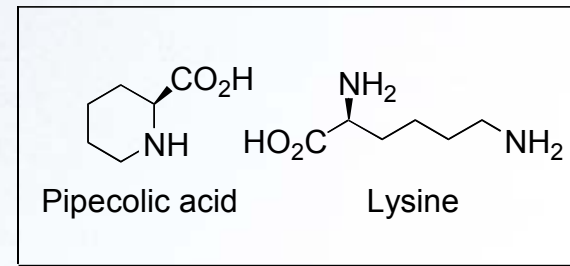
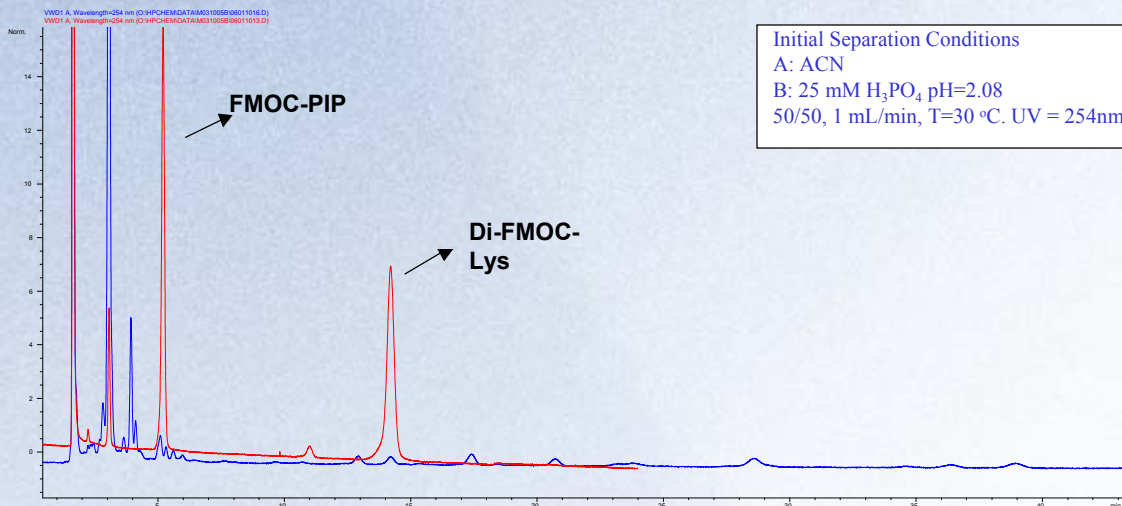
- **Multi-mode retention creates high k' for bases even in high organic.**
- **Bases are charged at pH 5 and can interact strongly with negative charges on phosphonate groups of EDTPA.**
- **High organic mobile phase with ammonium acetate is ideal for LC-MS.**

LC Conditions: 65/35 ACN/10 mM ammonium acetate pH=5.0; Flow rate, 1.0 mL/min.; Injection volume 5.0 μ L; Temperature, 35 $^{\circ}$ C; Detection at 254 nm; Columns, ZirChrom[®]-MS, 50 x 4.6 mm i.d. (3 μ m particles)



ZirChrom®

HPLC Analysis of Cattle Plasma Using ZirChrom®-MS⁵



- Analysis of pipecolic acid and lysine levels in cattle plasma ZirChrom®-MS (MS01-1546).
- IEX and RP modes contribute to making a difficult separation.
- Organic solvent, pH and ionic strength are all important variables with ZirChrom-MS.

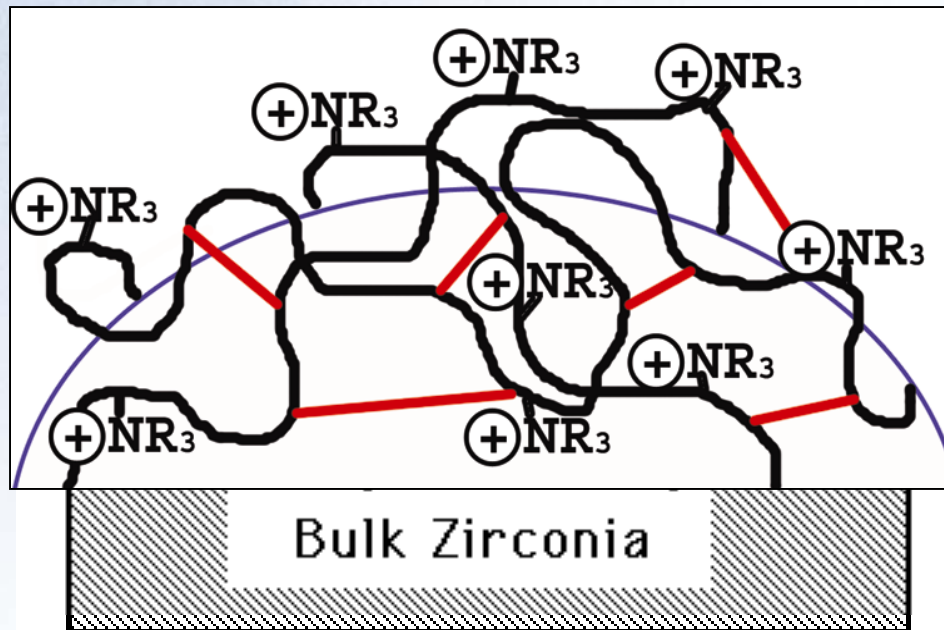
⁵ Data used by permission of SarTec Corporation (Anoka, MN)



ZirChrom®

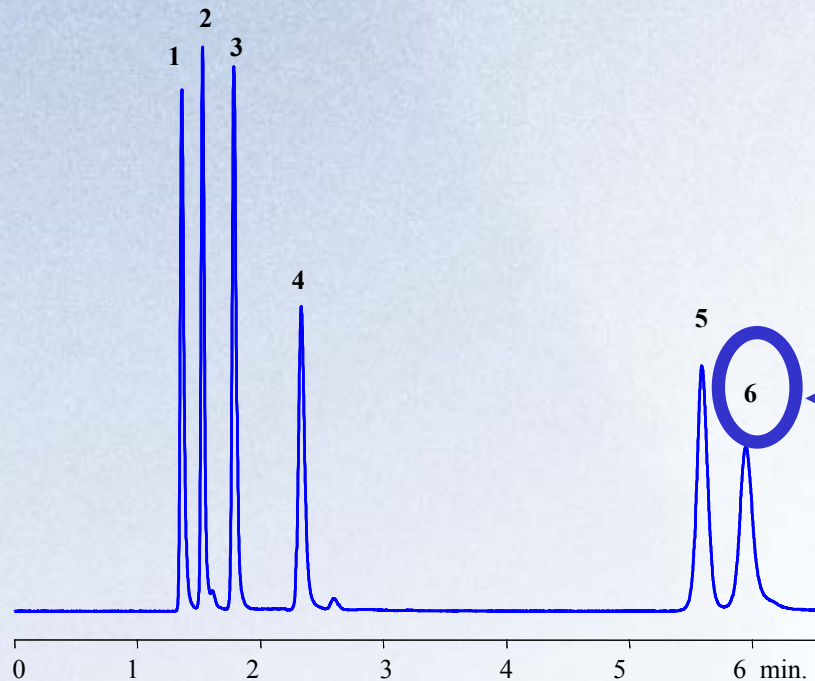
Surface Chemistry and Retention Mechanisms of QPEI-Zirconia

- **Anion-exchange**
- **Hydrophobic interactions**
- **Lewis acid-base interactions**





Water-Soluble Vitamin Analysis on ZirChrom[®]-SAX



- 1 - Thiamine (Vit. B₁)
- 2 - Pyridoxine (Vit. B₆)
- 3 - Nicotinamide (form of Vit. B₃)
- 4 - Riboflavin (Vit. B₂)
- 5 - Nicotinic acid (form of Vit. B₃)
- 6 - Ascorbic acid (Vit. C)

**Vitamin C is strongly retained
on ZirChrom[®]-SAX**

LC Conditions: Column: ZirChrom[®]-SAX, 150 x 4.6 mm i.d. (part number: ZR06-1546),
Mobile Phase: 50 mM Ammonium dihydrogenphosphate, pH 4.5, Flow rate: 1.0 mL/min.
Temperature: 30 °C, Injection Vol.: 5.0 µL, Detection: UV at 254 nm



Summary and Conclusions

- Mixed-mode applications have become popular for difficult applications where compounds vary widely in chemical nature.
- Several ZirChrom[®] phases, including Zr-PBD, Zr-PS, Zr-MS and Zr-SAX, are ideal for mixed-mode applications and show unique selectivity.
- ZirChrom[®] phases are stable and reproducible over a wider range of pH and temperature than silica-based phases.



ZirChrom®

Acknowledgements

The authors wish to thank Supelco for permitting the use of data on quaternary amine compounds and SarTec for use of data on cattle plasma compounds.

Trademarks used include: ZirChrom[®], Discovery[®]

For more information contact ZirChrom support at www.zirchrom.com or stop by **Booth 222**.