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# New Method for Fast IgY Purification on a Chelator-modified Zirconia

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# Abstract

The research presented here describes the manufacture of a new class of *porous zirconia micro-spheres*, by spray drying, for large-scale preparative liquid chromatography of bio-molecules. Porous zirconia particles with an average diameter of 25 microns are coated with ethylenediamine-N, N'-tetra(methylphosphonic) acid (EDTPA) to produce a bio-compatible cation-exchange stationary phase for the purification of proteins. The coated zirconia particles can be packed into preparative liquid chromatographic columns and used for *rapid large-scale purification of monoclonal antibodies*. These mechanically stable zirconia columns can be run at very high mobile phase linear velocities compared to soft affinity gels functionalized with Protein A or Protein G. Thus *dramatic increases in purification throughput* are possible with the new zirconia phase. Most importantly, EDTPA modified zirconia (Rhinophase<sup>®</sup>-AB) can purify a wide range of IgG subclasses, as well as IgA and IgM, providing a *robust alternative to affinity chromatographic media*.



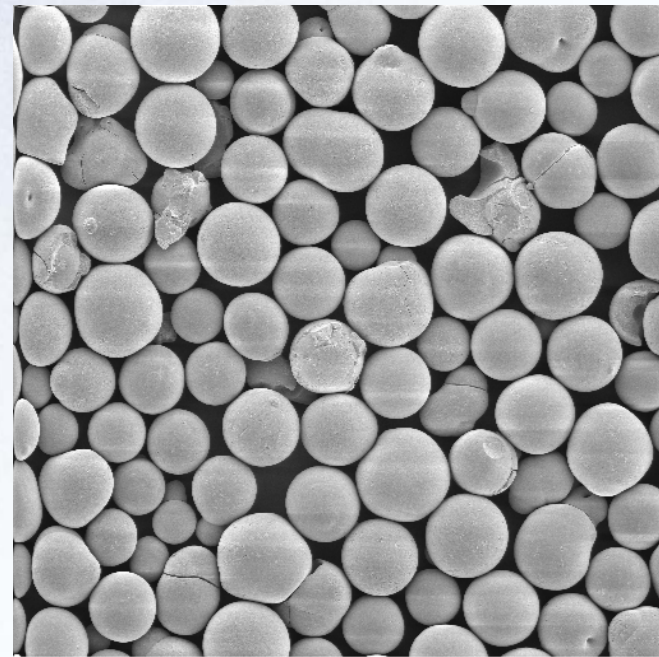
# Outline

- Physical characteristics of 25 micron porous zirconia
- State-of-the-art Mab purification method
- Preparative Mab purification on 25 micron Rhinophase<sup>®</sup>-AB
- Direct Comparison of Mab purified with Rhinophase<sup>®</sup>-AB versus affinity gel Protein G media
- Binding Capacity of Different Subclasses of Mab on Rhinophase<sup>®</sup>-AB
- Binding Capacity of IgGs derived from different animal sources on Rhinophase<sup>®</sup>-AB
- Binding Capacity of IgG, IgA and IgM on Rhinophase<sup>®</sup>-AB
- IgY Purification from an Egg Yoke
- Conclusions



# SEM and Nitrogen Porosimetry Data for Rhinophase<sup>®</sup>-AB

The spray dried particles are easily size classified using standard screens. The final material has large pores so that large bio-molecules can diffuse into the porous beads.



50 $\mu$ m 500X

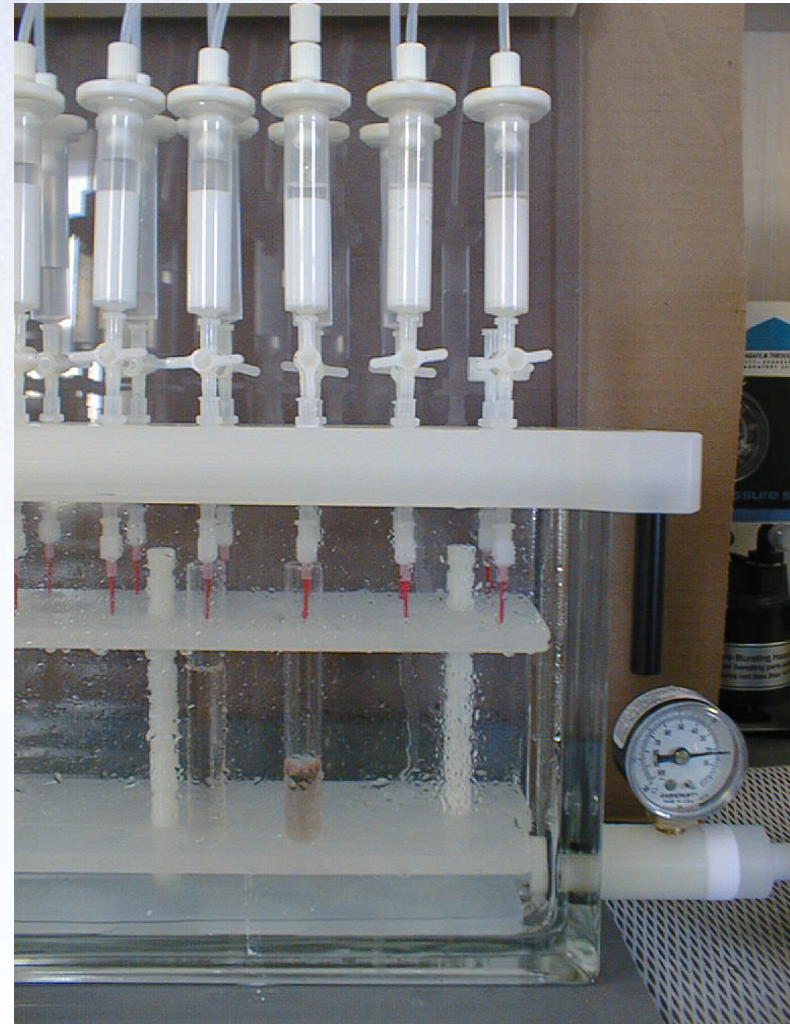
Sample	Surface Area (m <sup>2</sup> /g)	Pore Volume (ml/g)	Average Pore Diameter (Å)
Rhinophase <sup>®</sup> -AB	14	0.100	300



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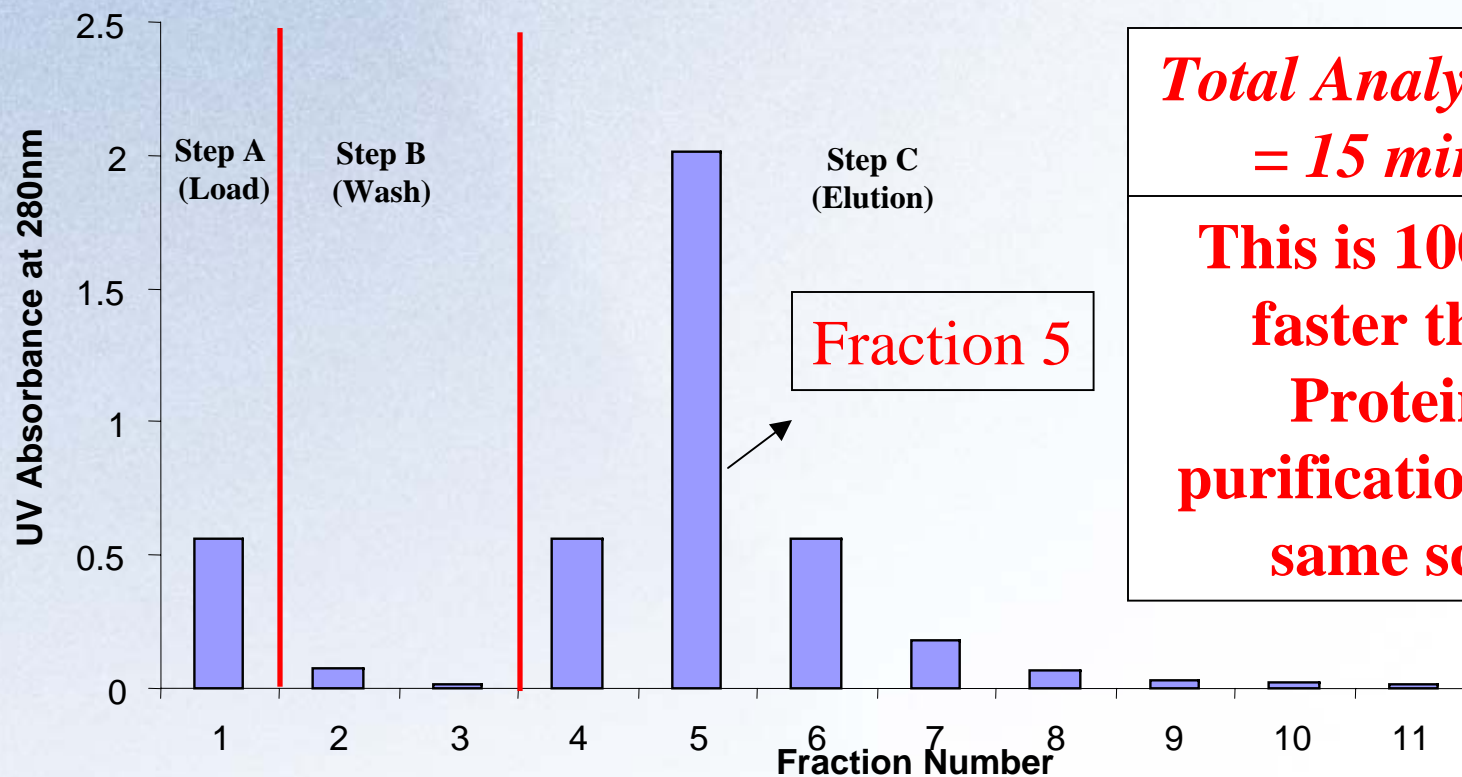
# A New Ultrafast Preparative Purification Method Using Rhinophase<sup>®</sup>-AB

Due to zirconia's very high mechanical strength, Mab purifications can be performed at high mobile phase linear velocities. A simple vacuum filtration apparatus can be used to achieve very high flow rates through a packed bed (90 mL/min). This approach is not possible using soft affinity gels such as Protein A and Protein G media.





# Ultrafast Preparative Purification of IgG<sub>1</sub> Using Rhinophase<sup>®</sup>-AB



**Total Analysis Time  
= 15 minutes**

**This is 100 times  
faster than a  
Protein G  
purification of the  
same scale!**

Step A = 20 mM MES buffer, 4 mM EDTPA, 50 mM NaCl @ pH 4.0, Step B = 20 mM MES buffer, 4 mM EDTPA, 50 mM NaCl @ pH 4.0, Step C = 20 mM MES buffer, 4 mM EDTPA, 2.0 M NaCl @ pH 4.0. Flow Rate = 60 mL/min, Injection size = 31.6 mL serum-free cell culture supernatant diluted 4-times with loading buffer, (3.98 mg of Mab), Amount of Rhinophase<sup>®</sup>-AB in tube = 10 grams.



# ELISA Plate Comparison of Protein G and the Ultrafast Purification on Rhinophase<sup>®</sup>-AB

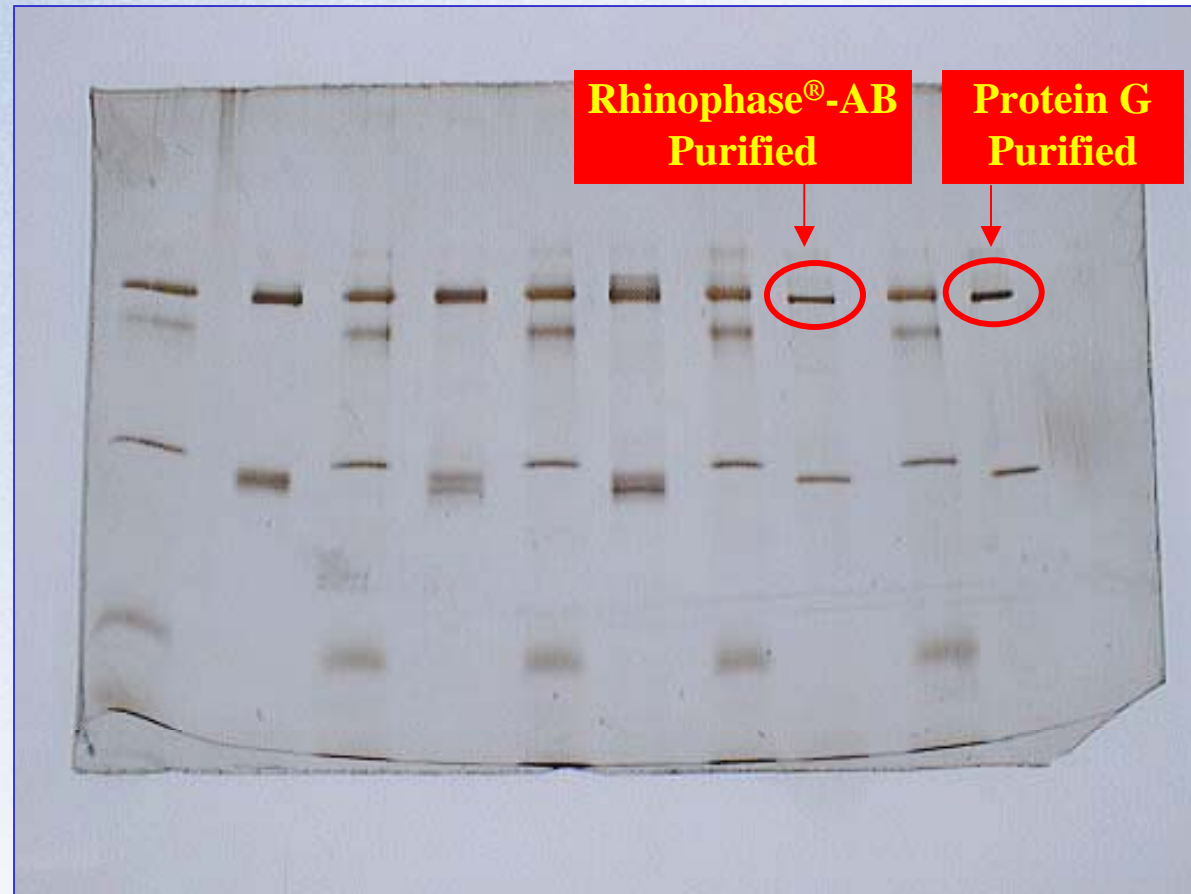
	OD 280 nm		
Protein Offered	Protein G Purified IgG	Rhinophase <sup>®</sup> -AB Fraction 5	Fraction 5
15.6	0.0531	0.0502	94.5%
31.3	0.0946	0.0992	104.9%
62.5	0.1676	0.1892	112.9%
125	0.3176	0.3632	114.4%
250	0.5596	0.6362	113.7%
500	1.0166	1.1507	113.2%
1000	1.8151	1.8632	102.6%
		<b>Average %</b>	<b>108.0%</b>

An ELISA plate analysis using the same amount of Mab from Protein G and Rhinophase<sup>®</sup>-AB purifications showed an increased signal for the Rhinophase<sup>®</sup>-AB purified Mab.



# Mab Purity Comparison from Semi-Preparative Run

Purified Mab  
was equally pure  
using Protein G and  
Rhinophase®-AB.

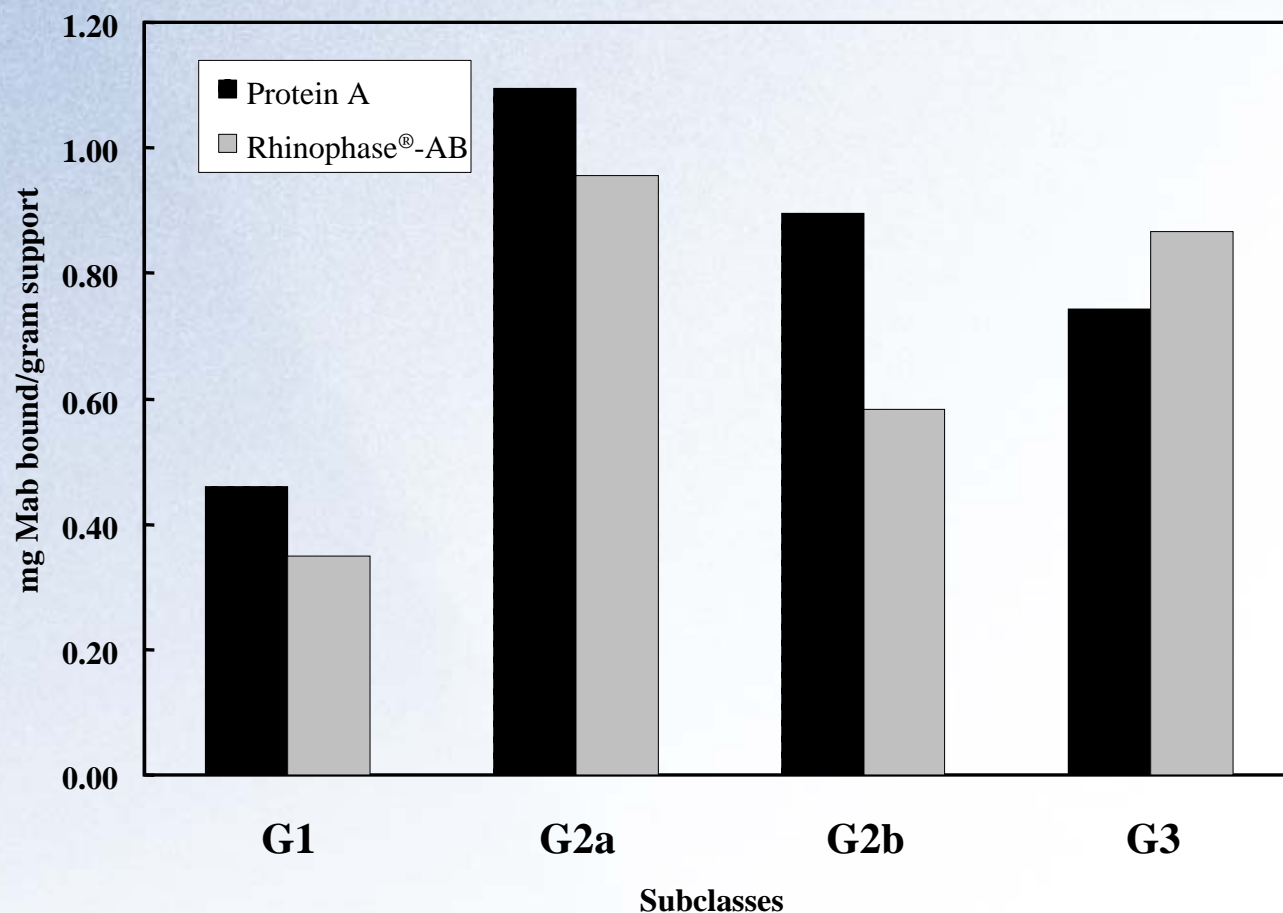


Silver-stained, SDS-PAGE gel Comparing IgG<sub>1</sub> purified by Protein G (row 1 from right) and Rhinophase®-AB (row 3 from right). Electrophoresis was run under reducing conditions. Sample loading at 1  $\mu$ g per lane. All other lanes are standards.





# Relative Binding Strength of Different Subclasses of Mab



Rhinophase®-AB had high binding capacity for a variety of different Mab subclasses and is comparable to Protein A media.



# Binding Capacity of Other Immunoproteins on Rhinophase<sup>®</sup>-AB

	Rhinophase <sup>®</sup> -AB
Sample	Capacity (mg antibody/mL particles)*
hIgG	28
hIgA	9
hIgM	2

\*All values are reported as an average of 3-independent replicate experiments. The standard deviation is less than 5%. All capacities are reported as mg Ig bound per ml of beads.



# IgY Purification Method

## Sample Preparation

Separate the egg yolk from the egg white using the egg separator. Add the yolk into the beaker. Take 15.93 g of the yolk. Add 637.2 g buffer A (0.2 mM MES + 0.04 mM EDTPA + 0.5 mM NaCl, pH 4.0 with NaOH pH adjustment ). Mix it completely by shaking for 3 minutes. Centrifuge it for 15 min at 3750 rpm and filter supernatant with filter paper (Fisher Sci., Catalog No: 09-795G, 18.5 cm OD). The resulting solution is cloudy and can then be injected onto the SPE tube packed with the zirconia in loading buffer.

## Elution Conditions

1. Loading Buffer: 0.2 mM MES +0.04 mM EDTPA + 0.5 mM NaCl, pH 4.0 with NaOH pH adjustment.
2. Matrix Protein Elution Buffer: 20 mM MES +4 mM EDTPA + 200 m M NaCl, pH 4.0 with NaOH pH adjustment.
3. IgY Elution Buffer: 20 mM MES +4 mM EDTPA + 400 m M NaCl, pH 4.0 with NaOH pH adjustment.
4. Wash Buffer: 20 mM MES +4 mM EDTPA + 1 .5 M NaCl, pH 4.0 with NaOH pH adjustment.

Note: All flow rates were approximately 16 mL/min



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# Fast Purification of IgY



Vacuum manifold for loading  
the VersaFlash Column



Supelco VersaFlash  
Purification Station

Supelco VersaFlash Cartridge packed with Rhinophase®-AB



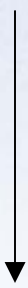
# Gel Electrophoresis Key

(elution conditions for following slide)

IgY from  
Zirconia  
Purification



IgY Standard  
From Kit  
Purification

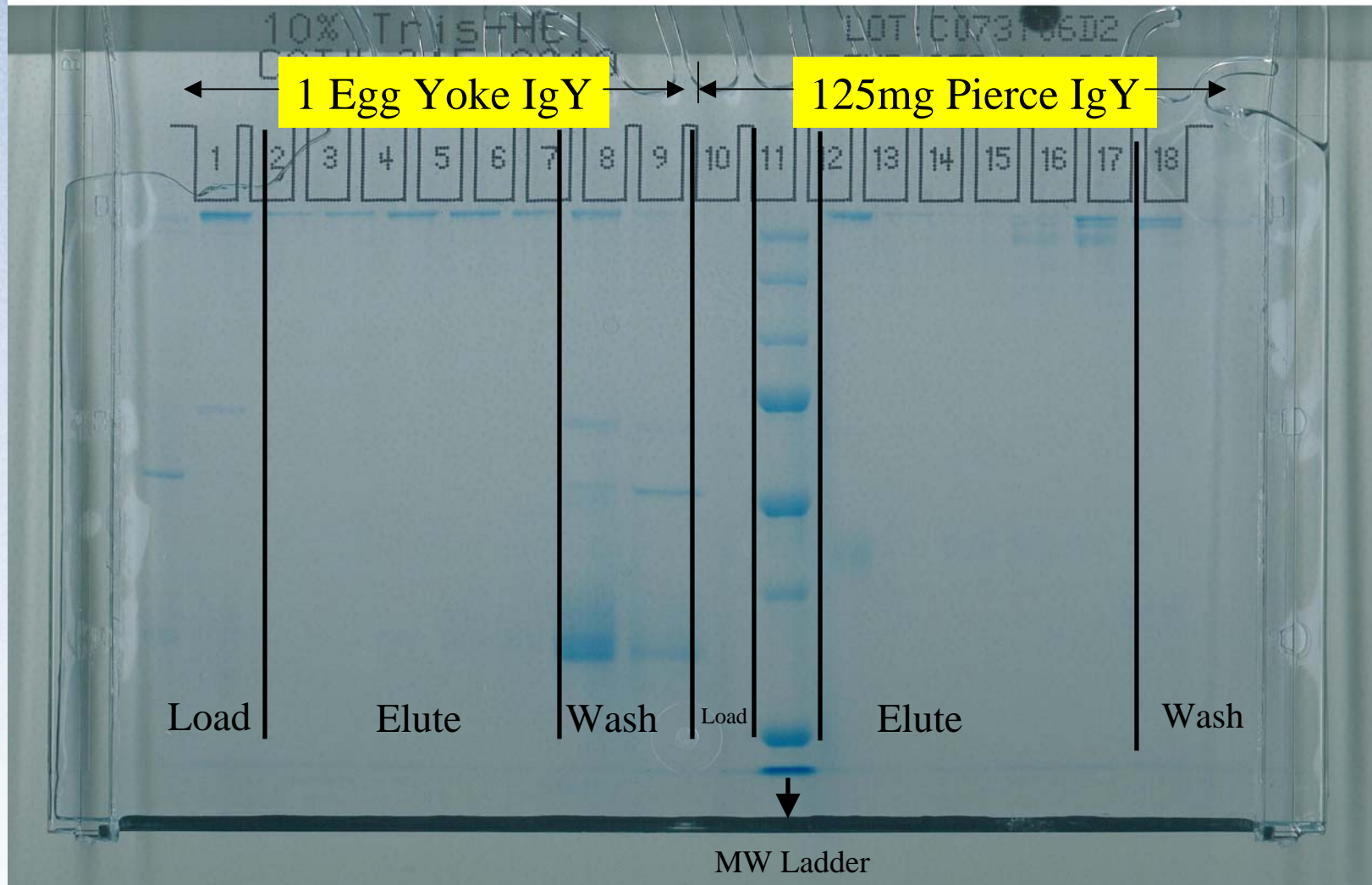


			mL
1	2006072501	Sample	150
2	2006072511	20 mM MES+4 mM EDTPA+ 200 mM NaCl, pH 4	611
3	2006072512	20 mM MES+4 mM EDTPA+ 200 mM NaCl, pH 4	661
4	2006072521	20 mM MES+4 mM EDTPA+ 400 mM NaCl, pH 4	1036
5	2006072522	20 mM MES+4 mM EDTPA+ 400 mM NaCl, pH 4	1086
6	2006072523	20 mM MES+4 mM EDTPA+ 400 mM NaCl, pH 4	1136
7	2006072524	20 mM MES+4 mM EDTPA+ 1500 mM NaCl, pH 4	1186
8	2006072541	20 mM MES+4 mM EDTPA+ 1500 mM NaCl, pH 4	1717
9	2006072542	20 mM MES+4 mM EDTPA+ 1500 mM NaCl, pH 4	1767
10	2006071701	Sample	50
11	<b>Protein Standard MW Ladder</b>		
12	2006071711	20 mM MES+4 mM EDTPA+ 200 mM NaCl, pH 4	130
13	2006071712	20 mM MES+4 mM EDTPA+ 200 mM NaCl, pH 4	180
14	2006071721	20 mM MES+4 mM EDTPA+ 400 mM NaCl, pH 4	455
15	2006071722	20 mM MES+4 mM EDTPA+ 400 mM NaCl, pH 4	505
16	2006071723	20 mM MES+4 mM EDTPA+ 400 mM NaCl, pH 4	555
17	2006071741	20 mM MES+4 mM EDTPA+ 1500 mM NaCl, pH 4	1130
18	2006071742	20 mM MES+4 mM EDTPA+ 1500 mM NaCl, pH 4	1180



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# Gel Electrophoresis of Purified IgY from a Commercial Kit and on Rhinophase® AB





# Conclusions

- Rhinophase<sup>®</sup>-AB provides a widely applicable alternative to currently used Protein A and Protein G antibody purification media.
- Typical yields of Mab purifications greater than 95%, with purity levels equal to or greater than affinity gel-type media.
- Due to Rhinophase<sup>®</sup>-AB's excellent mechanical stability, purifications can be performed 100-fold faster with equivalent results.
- Rhinophase<sup>®</sup>-AB is chemically durable over the entire pH range, which allows for cleaning and depyrogenation (data not shown).
- ELISA plates produced with Rhinophase<sup>®</sup>-AB purified Mab showed greater signal than those produced with Protein G purified Mab.
- Rhinophase<sup>®</sup>-AB has affinity for a wide range of immunoprotein classes and subclasses including monoclonal and polyclonal IgG, IgA, and IgM.



# Conclusions Continued

- IgY purity in elution fractions looks very high on Rhinophase<sup>®</sup>-AB.
- Some IgY was observed in the fall-through for the Rhinophase<sup>®</sup>-AB, but this may be due to channeling.
- Matrix proteins are eluted at high ionic strength (>400 mM NaCl) for both samples.
- Rhinophase<sup>®</sup>-AB is able to fractionate Commercial Kit IgYs at different ionic strengths.
- 125 mg of Commercial Kit purified IgY was run versus the IgY from an egg yoke. *Similar overall recovery was observed based on gel electrophoresis spot intensity.*
- Fast, Easy Scale-up of IgY purification from egg yokes is feasible using the Supelco VersaFlash Purification Station and Rhinophase<sup>®</sup>-AB.
- Acknowledgement: National Institutes of Health Grant # 5 R44 GM58354-03.