

Chiral Separations on Lewis Acid-Base Anchored Zirconia Chiral Stationary Phases

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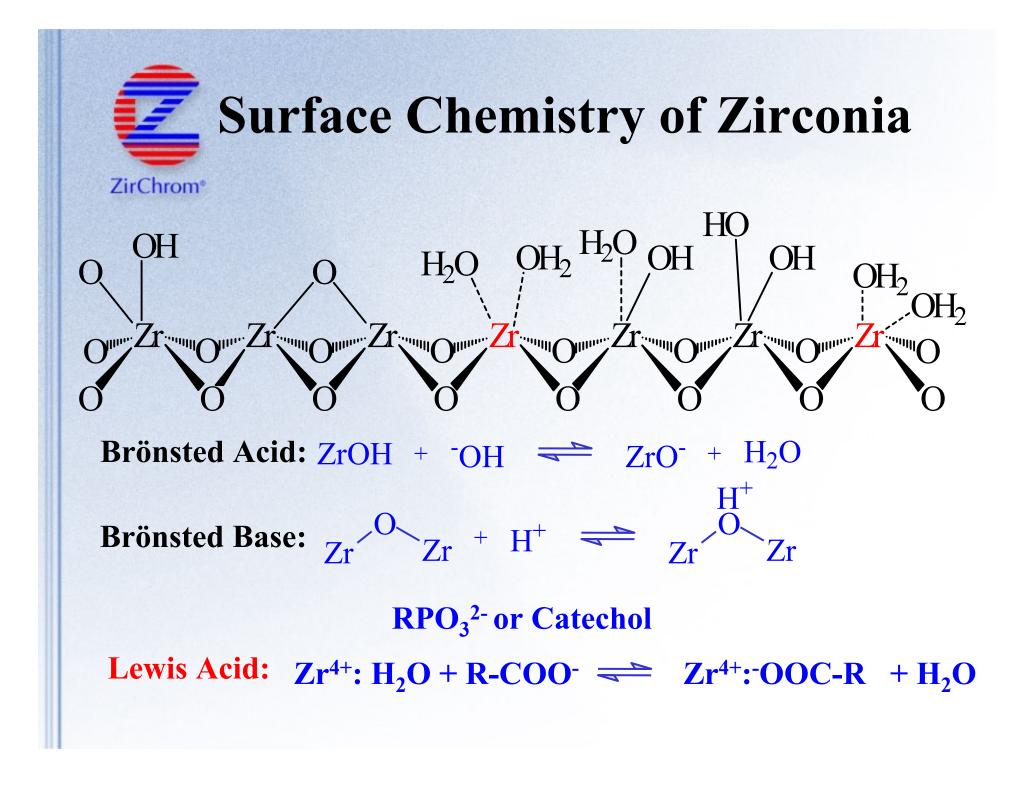
Specialists in High Efficiency, Ultra-Stable Phases for HPLC.

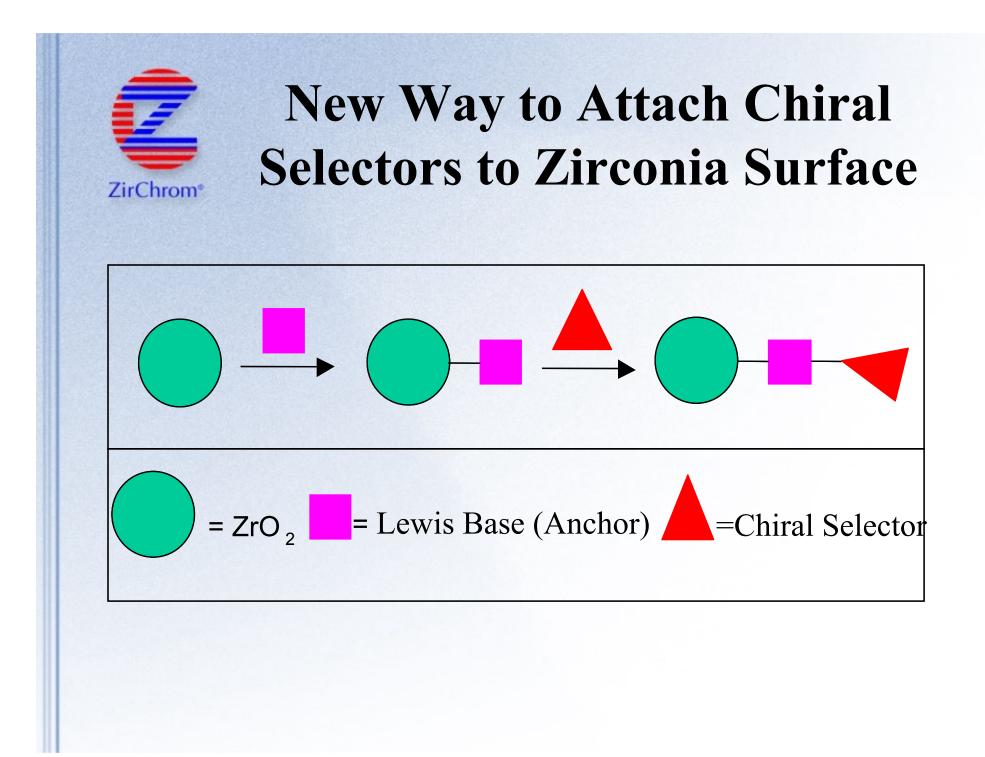
Goal-To Make Zirconia Based Chiral Stationary Phases (CSPs)

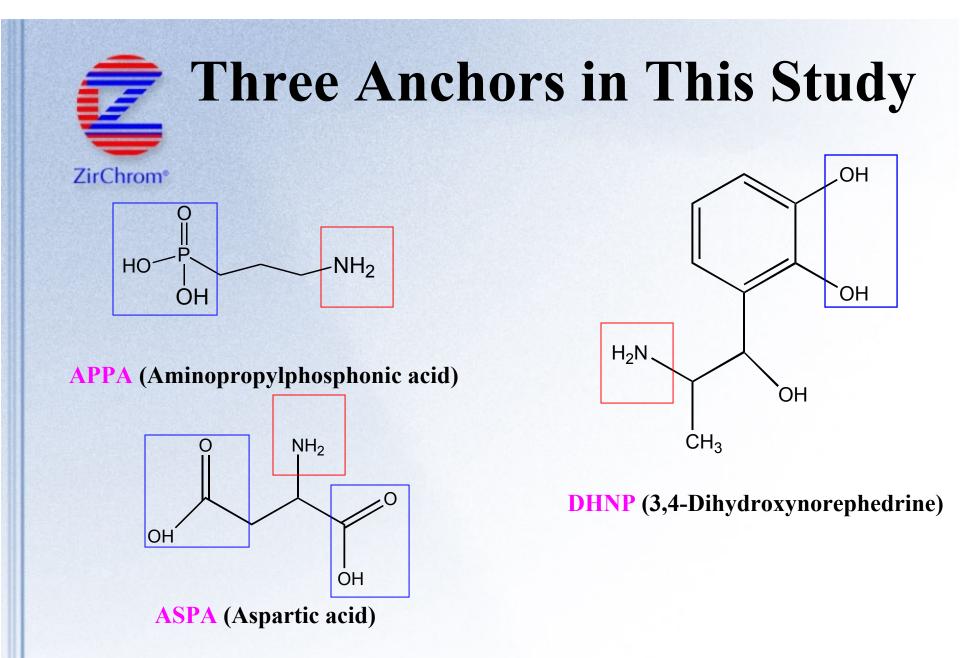
- Why Zirconia?
- General Synthetic Method
- Comparison of Zirconia-based CSPs with Commercial Silica-based CSPs
- Chromatographic Comparison of Different Anchors
- Stability Study of Zirconia-based CSPs
- Examples of Enantiomer Separations on Zirconia Based CSPs
- Conclusions –Zirconia Based CSPs Have Comparable Chromatographic Performance Compared to Silica Based CSPs. In Terms of Stability, Zirconia Based CSPs Are Much More Stable Than Silica Based CSPs.



Zirconia -The difference is the surface chemistry.







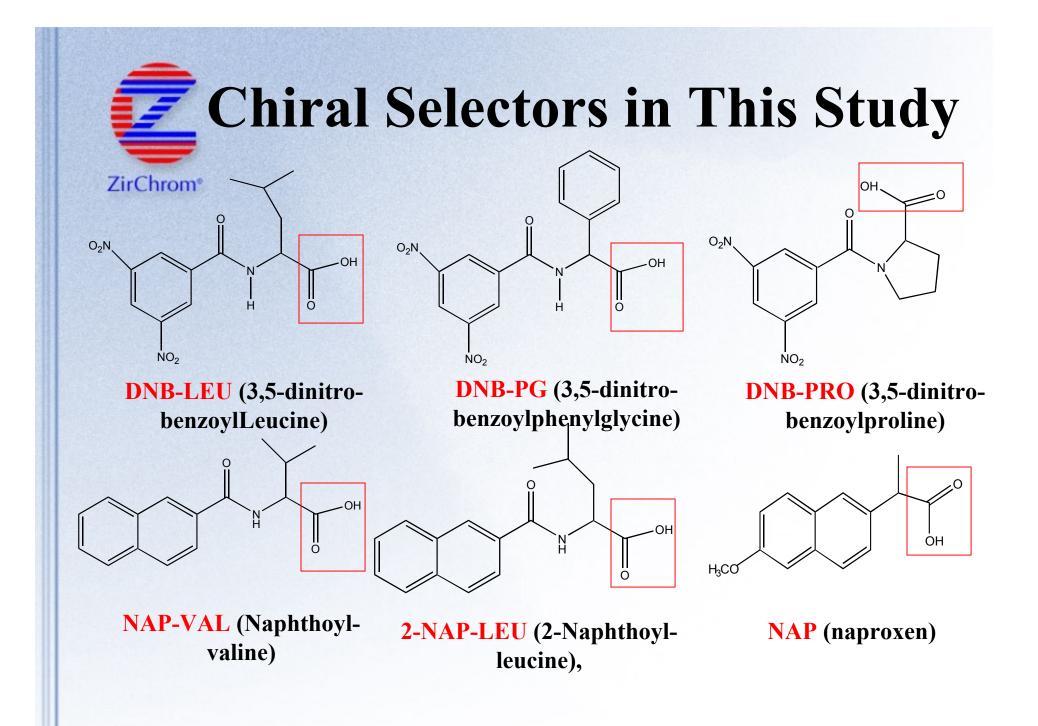
Anchors should have two function groups: (1) A group anchoring to zirconia surface, and (2) A group bonding to Chiral selector.

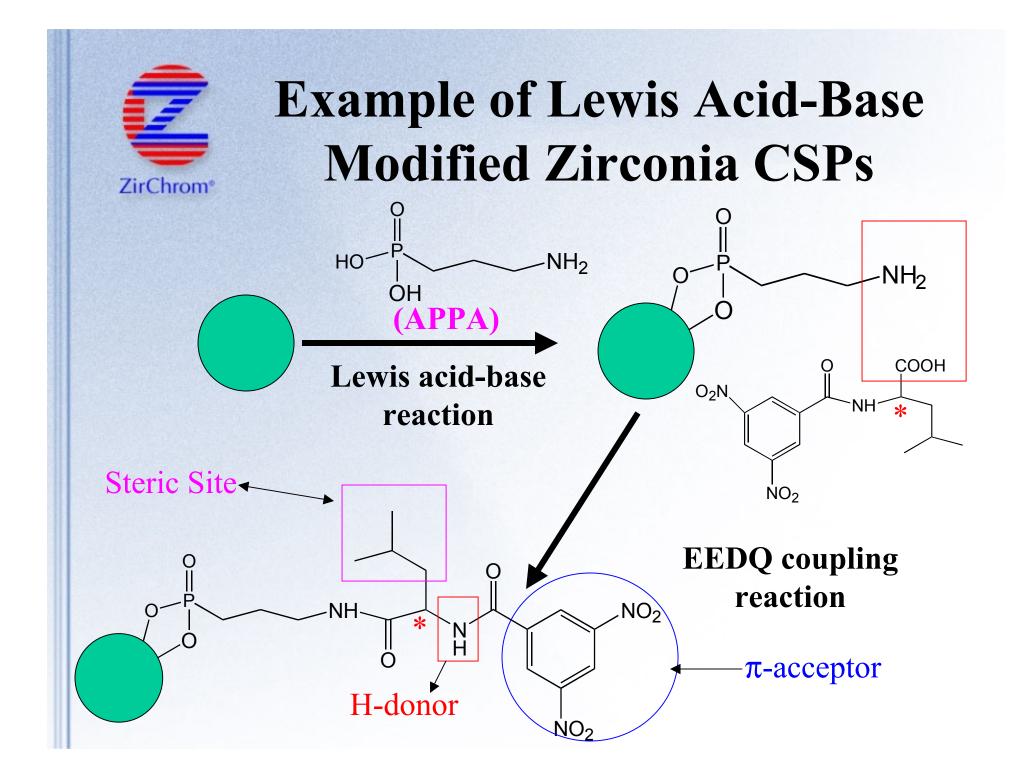


Five Classes of CSPs

1. Pirkle/Brush Type CSPs

- **2.** Polymer Based CSPs
- **3.** Cyclodextrins Based CSPs
- 4. Protein Based CSPs
- **5.** Ligand exchange CSPs







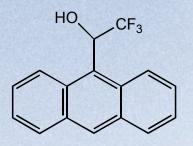
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List of Zirconia and Silica CSPs Studied

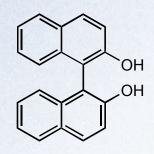
Column	CSP	Anchor
Z1	DNB-Leu	APPA
Z2	DNB-Leu	Aspartic acid
Z3	DNB-Leu	DHNP
Z4	DNB-PG	ΑΡΡΑ
Z5	DNB-PG	Aspartic acid
Z6	DNB-PG	DHNP
Z7	DNB-Pro	DHNP
Z8	NAP-Leu	ΑΡΡΑ
Z 9	NAP-Val	DHNP
Z10	Naproxen	ΑΡΡΑ
R1	DNB-PG	
R2	DNB-Leu	

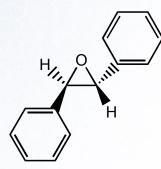
Z1-Z10 zirconia based CSPs, R1, R2-commercialized silica based CSPs

Structure of Chiral Probe Solutes Used in This Study



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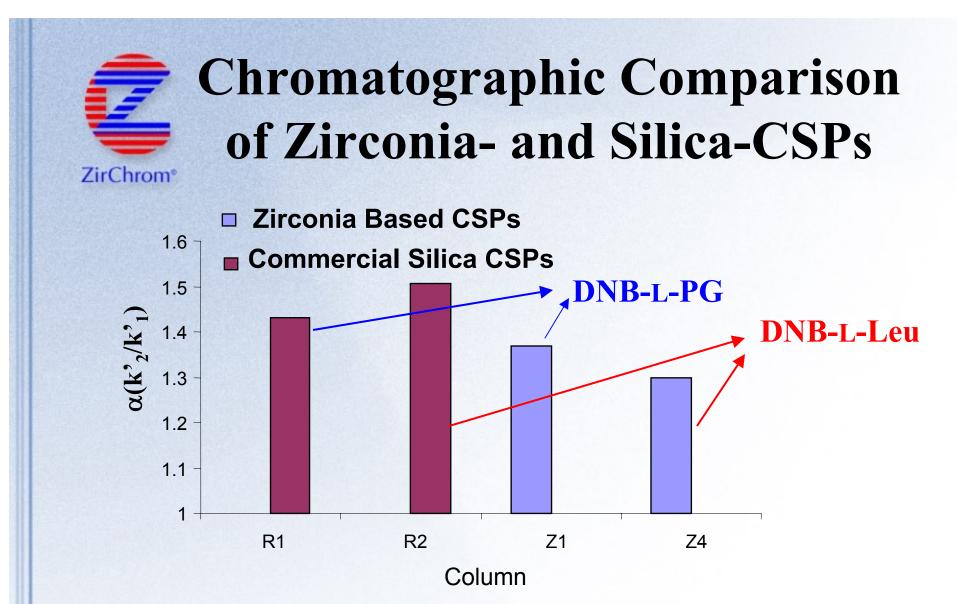
Trifluoroanthryl Ethanol 1,1'-bi-2-naphthol

Trans-stilbene oxide

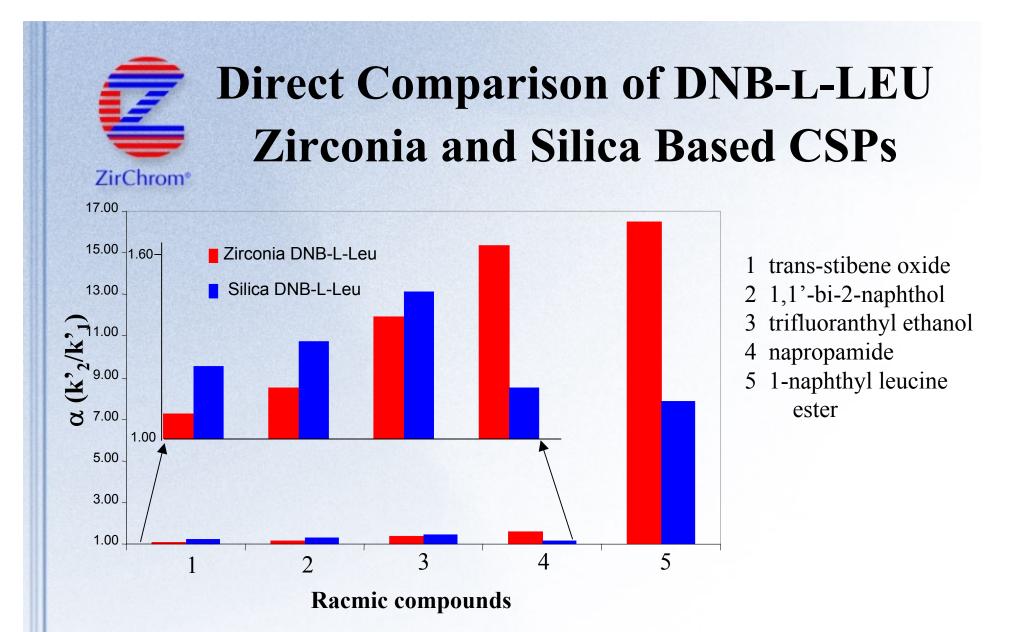
NH (CH₂)₉CH=CH₂

Napropamide

1-naphthyl leucine ester



Probe solute: Trifluoroanthryl ethanol Conclusion: Zirconia based CSPs performed quite well.

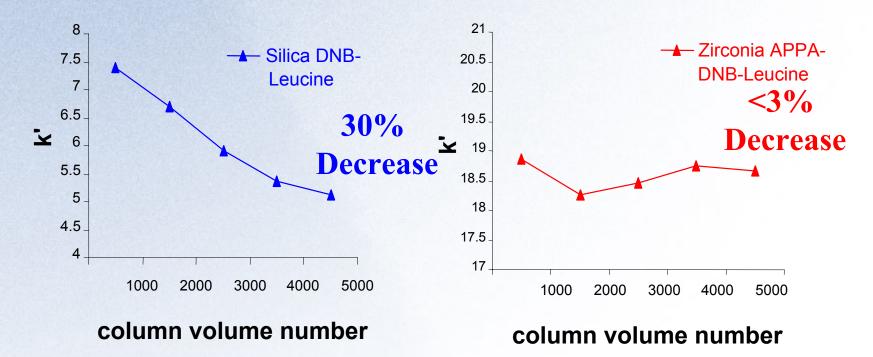


Much better separations for napropamide and 1-naphthyl leucine ester are obtained on zirconia-based CSPs.

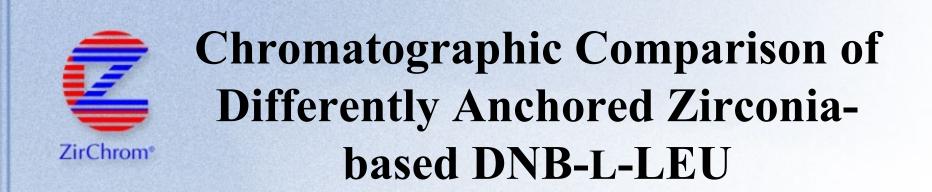
Stability Comparison of Silica-based and Zirconia-based DNB-L-LEU

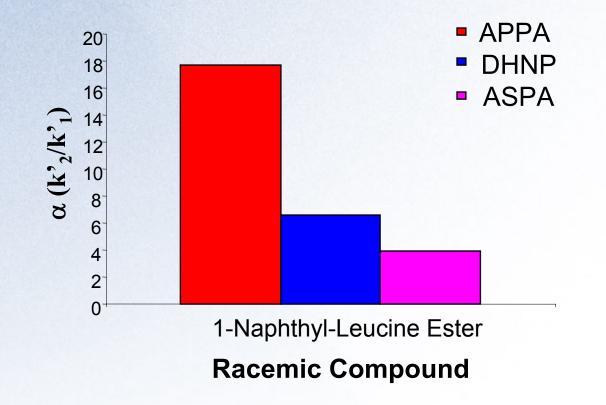
Retention Factor Stability for S-Napthylleucine ester

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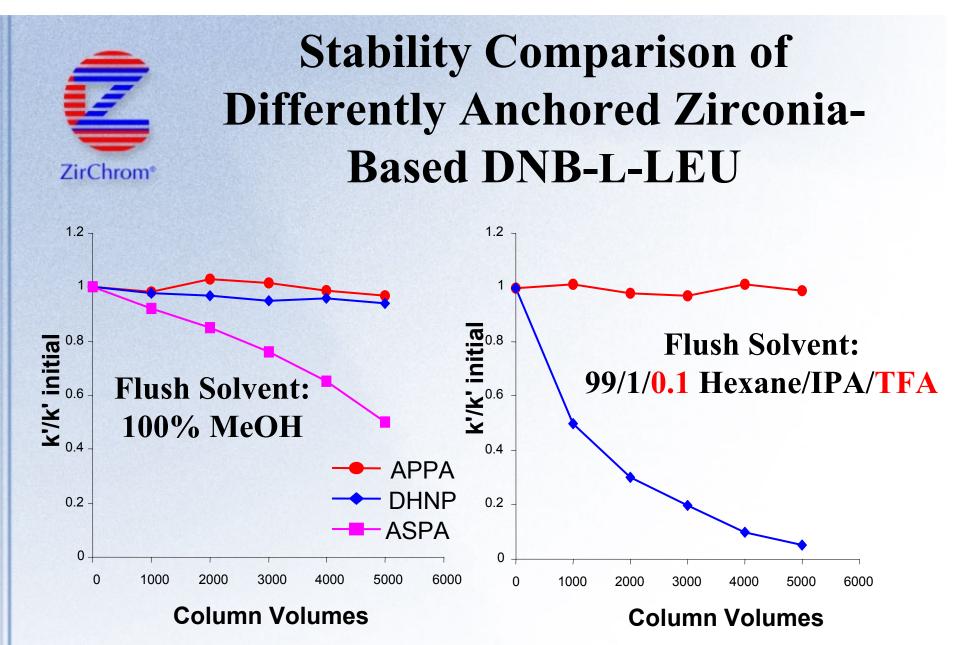


Flush Solvent: 49.5/49.5/1 Hexane/IPA/TFA Zirconia based CSPs is much more stable than silica based CSPs.



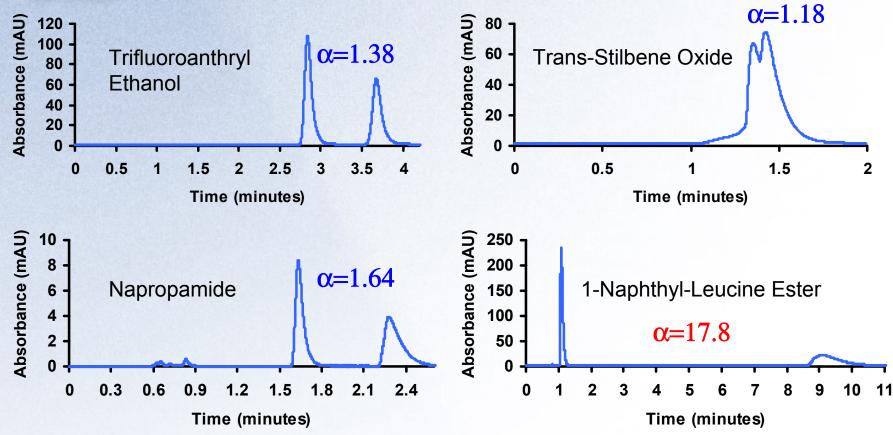


Different anchors show different selectivity.



Test solute: trifluoranthryl ethanol. Note that the retention factor ratio is for the less retained isomer.

Enantiomer Separations on DNB-L-LEU Modified Zirconia Phase Anchored via APPA



Selected Chromatograms of Chiral Compounds on Zirconia Based DNB-L-LEU Anchored with APPA.

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Conclusions

- Flexible attachment chemistry
- APPA is the best anchor in terms of column stability.
- APPA anchored zirconia based CSPs have better chemical stability compared to the analogous silica based CSPs.
- Zirconia based CSPs have comparable chromatographic performance compared to the commercial silica based CSPs for a wide range of chiral compounds.
- Acknowledgement: National Institutes of Health Grant # 1 R43 HL070334-01.